

**HARDWARE DESIGN AND IMPLEMENTATION FOR A WIRELESS  
DISTRIBUTED INTELLIGENT SYSTEM UTILIZING 802.11**

by

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A PROJECT SUBMITTED IN PARTIAL FULFILLMENT OF  
THE REQUIREMENTS FOR THE DEGREE OF

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Engineering Science

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**Degree:** Master of Engineering

**Title of Project:** Hardware Design and Implementation for a  
Wireless Intelligent System Utilizing 802.11

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## **ABSTRACT**

Wireless devices using the IEEE 802.11 standard have two inherent fundamental limitations. The range of wireless devices themselves, entailing a point-to-point communication channel, constricts the area of coverage. Secondly, the standard only provides for a wireless communication path connecting devices, no facility is available for users to implement services at each wireless device

To overcome these deficiencies, a separate subsystem that can be controlled and enhanced with added computational sub-systems is constructed. By introducing the ability to control the wireless module with supporting hardware and firmware, the extra intelligence required to implement peer-to-peer connectivity and the facility for users to introduced distributed intelligence. With these additions, wireless infrastructures that are truly scalable and distributed will be possible.

This report will outline the design of a wireless device that will enable higher level systems to facilitate a wireless network that will be totally peer-to-peer and the ability to incorporate distributed intelligence.

## **DEDICATION**

This work is dedicated to my family  
for their unconditional love and support  
in all aspects of my life.

## **ACKNOWLEDGEMENTS**

The author would like to express his gratitude and appreciation to Dr. W. A. Gruver and Mr. D. Sabaz for their support, understanding, and knowledge. Their supervisory roles throughout the execution of this project are thankfully acknowledged.

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## ABBREVIATIONS AND ACRONYMS

AC'97	Audio Codec '97
ACK	Acknowledgement
AP	Access Point
ARM	Advanced RISC Machine
BSA	Basic Service Area
BSS	Basic Service Set
CISC	Complex Instruction Set Computer
CF	Compact Flash
CPU	Central Processing Unit
CSMA/CA	Carrier Sense Multiple Access with Collision Avoidance
CTS	Clear-to-Send
CW	Contention Window
DCF	Distributed Coordination Function
DIFS	DCF Interframe Space
DS	Distributed System
DSSS	Direct Sequence Spread Spectrum
ESS	Extended Service Set
FHSS	Frequency Hopping Spread Spectrum
FR-4	Fire-Retardant 4
GPIO	General Purpose Input-Output
I <sup>2</sup> C	Inter-Integrated Circuit
IBSS	Independent Basic Service Set
IEEE	Institute of Electrical and Electronics Engineers
IO	Input-Output
IR	Infrared
KB	Kilobyte
LAN	Local Area Network
LCD	Liquid Crystal Display
LED	Light Emitting Diodes
mBGA	micro-BGA

MC	Memory Controller
MMC	Matched Memory Cycle
MS	Mobile Station
MSDU	MAC Service Data Unit
NAV	Network Allocation Vector
PC	Personal Computer
PCB	Printed Circuit Board
PCMCIA	Personal Computer Memory Card International Association
PDA	Personal Digital Assistant
PIFS	PCF Interframe Space
PLL	Phase-Locked Loop
PS/2	Programming System 2
PWM	Pulse Width Modulation
RISC	Reduced Instruction Set Computer
RAM	Random Access Memory
ROM	Read-Only Memory
RF	Radio Frequency
RTS	Request-to-Send
SDRAM	Synchronous Dynamic RAM
SIFS	Short Interframe Space
SMROM	Synchronous Mask ROM
SRAM	Static RAM
SSID	Service Set Identifier
SSP	Speech Service Platform
TBTT	Target Beacon Transition Time
UART	Universal Asynchronous Receiver Transmitter
USB	Universal Serial Bus
VGA	Video Graphics Array
WLAN	Wireless Local Area Network

# 1 INTRODUCTION

## 1.1 *Future of Wireless*

Advancement in microchip technology has resulted in cheaper, smaller, higher performing central processor units (CPUs) with low-power consumption. Size and price, once considered major barriers for wireless technologies aimed at the consumer level, have now spawned a society for items that are small, slim, portable and cosmetically sexy but yet powerful. Be it a cellular phone, a Personal Digital Assistant (PDA), or a notebook with a wireless Internet connection, societies increasing demand for fast, reliable, data and information services show no sign of slowing down.

Cellular phones that once only provided analog voice communications now allow the user to surf the web, take photograph, email them to friends, and more. The PDA, once only supplied contact information and schedule management, have become a powerful portable computer of its own, capable of performing any task a typical desktop Personal Computer (PC) can do.

More and more people at home and office settings are choosing wireless over conventionally wired networks. Unlike its predecessor, wired Local Area Networks (LAN), Wireless Local Area Networks (WLAN) have the convenience of mobility and removes the problem of wire clutter. However, the items mentioned are not truly mobile in the sense they are constricted to an area of service. A future with an Internet similar to today's but without all the wires is not only foreseeable but a certainty.

## **1.2 Problem Definition**

Today's computers are non-intelligent but are great workers. Albeit a node in a network that routes traffic or a computer that is used to crunch large amounts of data, they all lack intelligence, in the sense they can do what they were designed to do but lack the capability to learn and go beyond that scope. The goal is to have countless intelligent mobile units that can learn and teach other new things.

## **1.3 Project Overview**

This project will outline the hardware design and construction of a wireless device that will enable higher level systems to facilitate a wireless network that will be totally peer-to-peer and the ability to incorporate distributed intelligence.

## **2 SPECIFICATION BACKGROUND**

The Advanced RISC Machine (ARM) and IEEE 802.11 standard play a large part of the project work. This section provides some background knowledge to the reader.

### ***2.1 The Advanced RISC Machine Architecture***

Sometime in the early 1980s, between 1983 and 1985, Acorn Computers Limited of Cambridge, England developed the first ARM processor. At the time, the market lacked a commercial 16-bit processor with comparable latency to Acorn's own 8-bit 6502 based microcomputer. The top-of-the-line 16-bit commercial Complex Instruction Set Computers (CISC) microprocessors ran at slower clock rates than the memory while complex instructions took several clock cycles to execute. Thus, Acorn was driven to produce an in-house proprietary microprocessor to solve this issue.

The task was not an easy one. Acorn knew that it would require hundreds of man-years of design effort. Having roughly 400 employees, Acorn knew the only way to succeed was to design a more efficient commercial microprocessor with a fraction of the effort. The situation seemed impossible until they discovered some papers written by some post-graduate students from Berkeley.

The Berkeley Reduced Instruction Set Computer (RISC) I was designed in less than a year and had similar performance to current commercial microprocessors. Instead of using many complex instructions as possible, to increase compiling time for high level languages, the Berkeley RISC I approach provided only a few simple instructions, each

completing within one clock cycle. To handle the complex operations, the group broke the instruction down to subroutines.

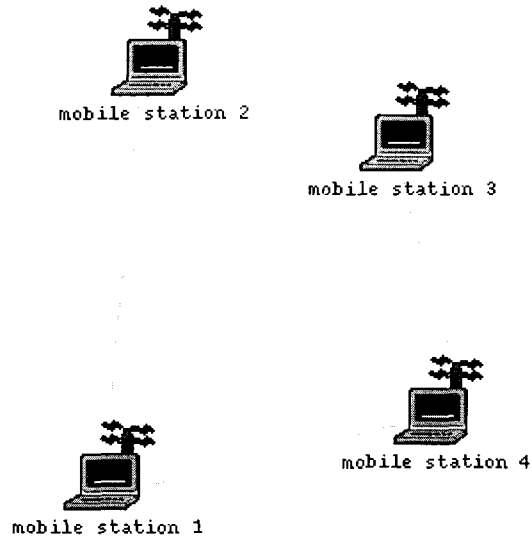
The ARM incorporated the RISC I's load-and-store architecture, a fixed-length 32-bit instruction, 3 address instruction formats and excluded the register windows, single cycle execution, and delayed branches either due to cost or complexity.

## **2.2 IEEE 802.11**

IEEE 802.11 standard, ratified in 1997, defines a wireless local area network architecture that can be viewed as a wired Ethernet network (IEEE 802.2) to application layers or layers above it. The original specification supported 1Mbps and 2Mbps transfer rates and now we see rates of 54Mbps and higher currently in the market place.

### **2.2.1 General Architecture**

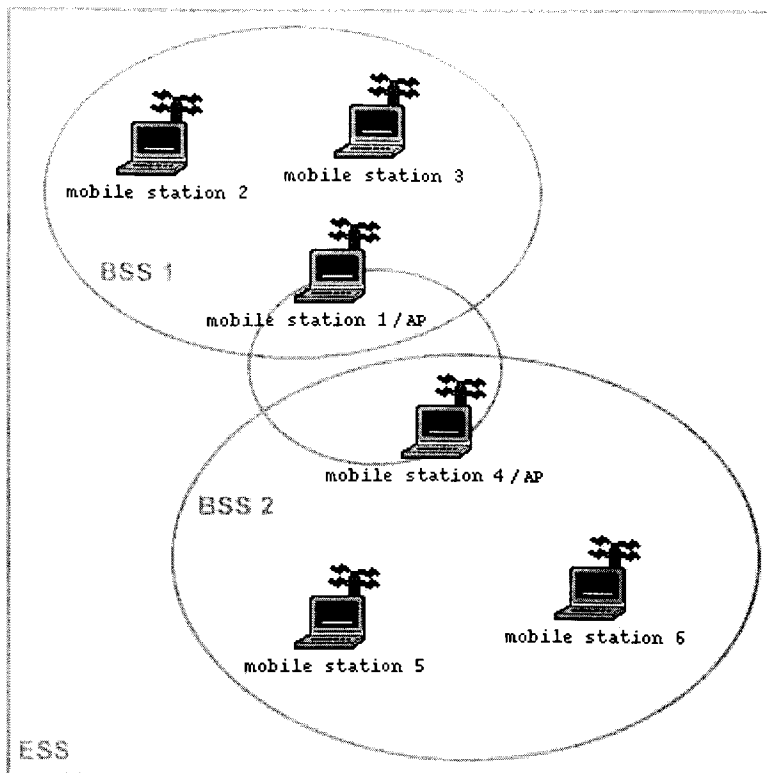
In an IEEE 802.11 network architecture, a group of mobile stations (MSes) or devices controlled under a distribution system (DS) is called a Basic Service Set (BSS). A BSS, which occupies a Basic Service Area (BSA), can be either an Independent Basic Service Set (IBSS) ad hoc network or an infrastructure network. The BSA allows any station to directly communicate with any other station (Figure 2-1), via a centralized Access Point (AP).



**Figure 2-1: IBSS / Ad Hoc Network**

In an infrastructure network, BSSes can have an extended range via inter-communication of APs from different BSSes. This extended infrastructure is called an Extended Service Set (ESS), and can also provide access to wired networks via portals. Figure 2-2 illustrates an exemplary infrastructure network. The DS is analogous to a backbone network responsible for the MAC level transport of MAC Service Data Units (MSDUs).





**Figure 2-2: ESS Infrastructure Network**

## 2.2.2 Physical Layer

The physical layer is responsible for transmitting and receiving packets over the wireless medium. IEEE 802.11 consists of three physical layer specifications: Frequency Hopping Spread Spectrum (FHSS), Direct Sequence Spread Spectrum (DSSS), and Infrared (IR).

## 2.2.3 MAC Sublayer

The MAC sublayer is responsible for channel allocation, protocol data unit addressing, frame formatting, error checking, and fragmentation and reassembly. The transmission medium can be in contention or non-contention mode. During contention periods, all stations contend for the channel for each packet transmitted while during contention-free

periods, the medium usage is mediated by the AP, which eliminates stations contending for channel access. The medium must alternate between contention periods and contention-free periods, with long enough duration in the contention period to transmit at least one MSDU under Distributed Coordination Function (DCF). A contention-free period followed by a contention period is commonly referred as a superframe.

IEEE 802.11 supports three different types of frames: management, control, and data. The management frames maintain timing and synchronization, handles authentication and deauthentication, and are used for station association and disassociation with the AP. A management frame sent at the beginning of each superframe, referred to as a beacon frame, is used to maintain the synchronization of local timers in the stations and deliver protocol related parameters. The beacon frame also contains the Target Beacon Transition Time (TBTT), which indicates when the next beacon frame will arrive. Control frames are used for handshaking and positive acknowledgments during the contention period, and to indicate an end the contention-free period. Data frames, on the other hand, are only used to transmit data.

#### **2.2.4 Distributed Coordination Function**

Distributed Coordination Function is the fundamental 802.11 MAC protocol and uses Carrier Sense Multiple Access with Collision Avoidance (CSMA/CA) on top of the physical layer. CSMA/CA is a contention-based “listen-before-talk” scheme for transmission of MSDUs over the wireless medium to reduce the statistical probability of collisions. Before transmitting a frame, each station must sense the channel for a minimum duration called the DCF Interframe Space (DIFS) followed by a random backoff time. The random backoff time is always a multiple of a slot time. The channel

must stay idle during the entire process before the frame transmission can be initiated. Each station maintains a contention window (CW) that determines the remaining number of slot times a station must wait before transmission. When a station transmits an MSDU, a duration field is set in the MAC header indicating the time the channel will be busy with the current transaction. Based on these fields, stations detecting MSDUs sent update their Network Allocation Vectors (NAVs). The NAV indicates the amount of time remaining for the current transmission session to complete, before the channel will be idle once again.

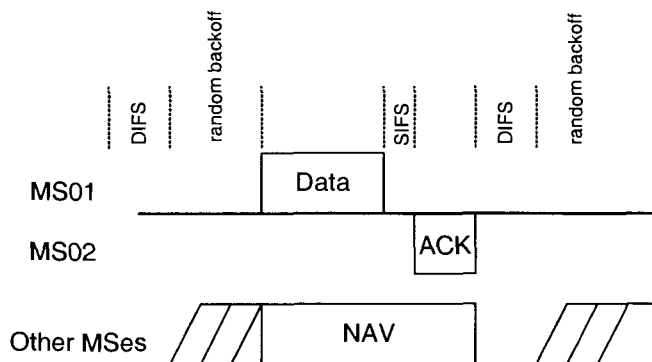
In the case of multiple DCF stations, priority is given to the station with the shortest wait time. The remaining stations keep the same random backoff, but continue to count down the remaining slots as soon as the channel is idle. This allows waiting stations higher priority when they resume transmission attempt over newly initiated transmission attempts. A collision will occur when two or more stations simultaneously count down to zero. In this case, each transmitting station must re-transmit with a new backoff time.

The receiving station acknowledges a successful transmission with an acknowledge frame (ACK) after a Short Interframe Space (SIFS), shorter than the DIFS. The sender then does another random backoff, called a "post-backoff", even if there are no more MSDUs to be delivered. If the transmission fails, no ACK is received by the sending station, the transmission is retried with a doubled CW, reducing the probability of collisions with other stations.

The maximum MSDU size is 2304 bytes. Frames longer than 2304 bytes are fragmented into smaller frames and sent individually, following the same collision avoidance scheme. As an alternative option to avoid wasted bandwidth due to collisions

with longer frames, a Request-to-Send (RTS) frame, followed by a Clear-to-Send (CTS) response, can be sent to reserve a channel prior to sending a long frame. RTS and CTS frames also contain duration fields for other stations to update their NAVs.

Figure 2-3 shows the timing for a possible DCF scenario.



**Figure 2-3: Example of DCF Operation**

## 2.2.5 Point Coordination Function

In IEEE 802.11, the Point Coordination Function has a higher priority than the DCF. This is because a PCF can initiate transmission after a PCF Interframe Space (PIFS) which is shorter than a DIFS but still longer than a SIFS. The PCF is a central controlled access method coordinated by a point coordinator within the Access Point (AP) in each BSS. PCF is optionally supported but has great benefits to time-bounded services such as audio or video applications. The point coordinator polls stations during the collision-free periods to transmit without contending for the channel.

The duration of the collision-free period interval is an integral multiple of the beacon frame period. This interval length is determined by the AP to best manage the traffic. During the collision-free period, all stations in the BSS update their NAVs to the length of collision-free period, and may only transmit when polled by the point coordinator or when sending an ACK frame following reception of data frame.

In a PCF sequence during a collision-free period, the point coordinator polls a station for pending data. If the polled station has a frame to send, then it may do so; if the polled station has no data to send, the point coordinator will wait with no response for PIFS and will poll the next station or end the collision-free period. In this contention-free scheme, the channel does not stay idle for longer than PIFS. The point coordinator continues polling until the collision-free period ends, at which time a collision-free-end control frame is sent to signify the last frame of the collision-free period.

Figure 2-4 illustrates a PCF sequence during the contention free period.

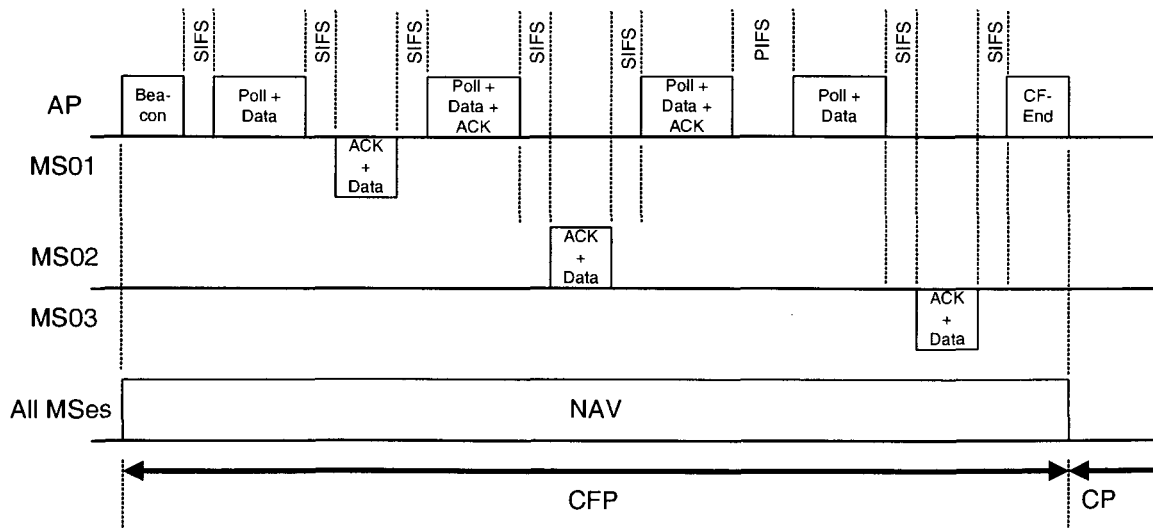


Figure 2-4: Example of PCF Operation

PCF is not very scalable, in that a single point has control of media access and must poll all stations, which can be ineffective in large network. However, it offers benefits of dedicated bandwidth during the collision-free period.

### **3 DESIGN REQUIREMENTS**

Low power consumption is a must and by minimizing power consumption, it will allow the system to operate longer. Lower power consumption will allow the use of a smaller and lighter battery. Since the end product is to be a mobile unit, size and weight should also be minimized. During the component sourcing stage, the lowest power consuming components with sleep modes were preferred over conventional components. Surface mount parts were chosen to further reduce board size and weight whenever possible. Throughout this paper, please refer to the appendix for schematics and layout diagrams.

#### **3.1 CPU**

The CPU will consume a large fraction of the total power consumed by the board. As a result, the low-power high performance Intel PXA255 StrongARM microprocessor was selected. The PXA255 StrongARM processor has a 3.3V and 1.3V rail and core voltage respectively. The processor has an adjustable phase-locked loop (PLL) based CPU clock setting, the ability to enter sleep modes, and with less than 500mW power dissipation under normal operation will also be beneficial.

#### **3.2 Memory**

The memory consists of four 3V Intel 32MB StrataFlash ROMs, yielding a total of 128MB of Flash. The dynamic memory consists of eight 256mbits 133MHz standard Synchronous Dynamic Random Access Memory (SDRAM) yielding a total of 256MB. The SDRAM includes a low-power self-refresh capability to reduce power consumption during sleep modes.

### **3.3 Video Output**

Integrated within the PXA255 processor is a Liquid Crystal Display (LCD) controller providing greyscale, 8-bit or 16-bit colour pixels. A Fairchild TMC3533 3.3V triple video Digital Analog Converter (DAC) has been implemented to provide an alternative Video Graphics Array (VGA) analog video output supporting a resolution up to 1280x1024 at a refresh rate of 60Hz.

### **3.4 Wireless Communication**

For simplicity, wireless Radio Frequency (RF) communication will be done via a standard PCMCIA 802.11 wireless card.

### **3.5 Inputs Interfaces**

A RS-232 serial port and two PS/2 interfaces were desired to support simultaneous keyboard and mouse functionality. A PCMCIA slot is required to interface the 802.11 wireless PCMCIA card for wireless communication. The Intel SA-1111 companion chip was selected to provide these interfaces because of its compatibility with the PXA255 processor, its low-power consumption and its ability to enter sleep mode.

### **3.6 Miscellaneous IO**

A handful of buttons, Light Emitting Diodes (LEDs) were implemented in the design to present visual feedback or indicate Power, Processor Activity, Interrupts and Reset to just name a few.



## 4 ARCHITECTURE

The system architecture is illustrated in Figure 4-1.

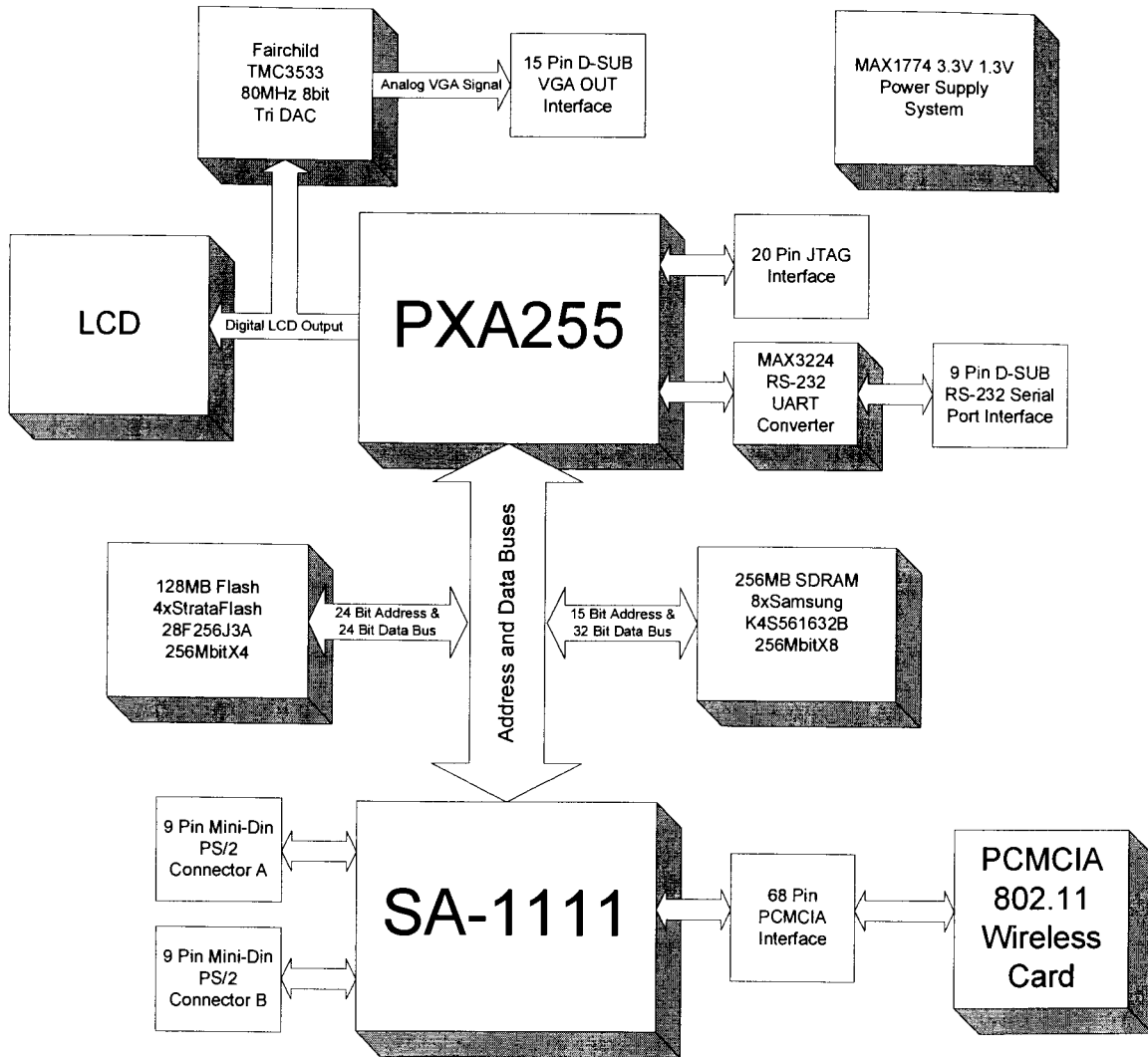


Figure 4-1: System Block Diagram

## 4.1 Processor

The PXA255 processor, developed by Intel, is designed for low-power portable handheld and handset devices. The processor is based on the ARM V5TE architecture defined by ARM.

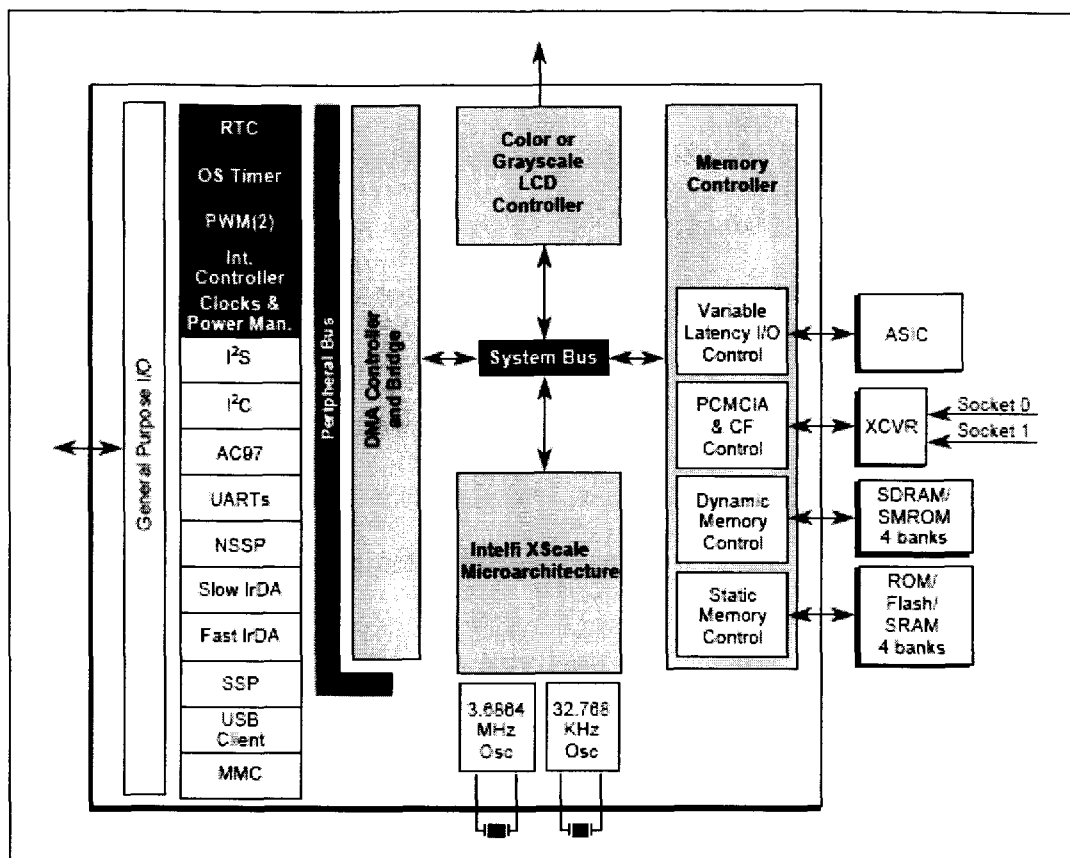


Figure 4-2: PXA255 Processor Block Diagram

Observing the lower centre of Figure 4-2, an Intel Xscale Microarchitecture is shown. The microarchitecture consists of an ARM CPU with 32 kilobyte (KB) instruction cache, 32KB data cache and an additional 2KB mini data cache. The Memory Controller (MC) can supports up to four banks of SDRAM/SMROM and four banks of ROM/Flash/SRAM. The MC also supports PCMCIA and CF control signals. A variety of General Purpose

Input-Output (GPIO) include: LCD controller pins, Full Function UART, Bluetooth UART, Hardware UART, MMC controller pins, SSP pins, Network SSP pins, USB client pins, AC'97 controller pins, I<sup>2</sup>C controller pins, PWM pins, Integrated JTAG, and 15 dedicated GPIO pins. From the long list of peripherals, only a few will be used in this design and will allow flexibility for development.

## ***4.2 Companion Chip***

The Intel SA-1111 companion chip is used in conjunction with the PXA255 processor to provide additional Input-Output (IO) capabilities. The capabilities include two audio serial ports, two PWM outputs, two PS/2 ports, universal serial bus (USB) host controller and logic for a complete PCMCIA or CompactFlash interface. The IOs of interest are the two PS/2 ports and the PCMCIA interface.

## ***4.3 Power Supply Regulation and Monitoring***

The PXA255 requires two rail voltages for operation: 3.3V and 1.3V. In addition to that, a 5V rail is required for the PS/2 ports and the PCMCIA interface. The input voltage will be 5V to 9V and a Maxim step-down switching regulator (MAX1774) will be used to generate the 3.3V and 1.3V rails. To determine the resistive values needed to generate the voltages required, the formulas from the MAX1774 datasheet was used. The detailed calculations are as follows:

### 4.3.1 Setting the Main Output Voltage

$R19 = R20 \times [ (V_{outm}/V_{fbm}) - 1 ]$  where  $V_{outm} = 3.3V$ ,  $V_{fbm} = 1.25V$  and  $R20 < 40kohms$

Setting  $R20 = 20kohms$  and solving the equation above, we find  $R19$  to be  $\sim 33Kohms$ .

Rearranging the formula and solving for  $V_{outm}$ , we get  $V_{outm} = 3.3125V$

### 4.3.2 Setting the Core Output Voltage

$R24 = R25 \times [ (V_{outc}/V_{fbc}) - 1 ]$  where  $V_{outc} = 1.3V$ ,  $V_{fbc} = 1.0V$  and  $R25 < 30kohms$

Setting  $R25 = 18kohms$  and solving the equation above, we found  $R24 \sim 5.6Kohms$ .

Rearranging the formula and solving for  $V_{outc}$ , we get  $V_{outc} = 1.311V$

### 4.3.3 Setting the Current Limit

$R18 = V_{clm} / (1.3 \times I_{out})$  where  $V_{clm} = 80mV$  and picking  $I_{out} = 900mA$ . Solving for  $R18$  we get  $R18 \sim 0.068$  ohms. Plugging back in the formula and solving for  $I_{out}$ , we get  $I_{out} = 904.977mA$ .

### 4.3.4 Setting the Voltage Monitor Levels

$R15 = (R14 + R13) \times [ (V_{bd}/V_{th}) - 1 ]$  and  $R14 = R13 \times [ (V_{bl}/V_{bd}) - 1 ]$  where  $V_{th} = 1.2V$  and  $R13 < 250kohms$ . Setting  $R14 = 47kohm$   $R13 = 150kohm$  and dead battery  $V_{bd} = 3.6V$ ,  $R15 \sim 390kohm$

Solving the 1<sup>st</sup> formula for  $V_{bd} = 3.575V$

Solving the 2<sup>nd</sup> formula gives a low battery voltage  $V_{bl} = 4.696V$

So a low battery and dead battery is defined when the voltage drops below 4.7V and 3.6V respectively.

#### **4.3.5 Inductor Selection**

$L_{\min} = (V_{\text{in}} - V_{\text{out}}) \times (t_{\text{ONmin}} / I_{\text{ripple}})$  where  $V_{\text{in}} = 9\text{V}$ ,  $V_{\text{out}} = 3.3\text{V}$  and  $t_{\text{ONmin}} = 400\text{ns}$ .  $I_{\text{ripple}}$  is 30% of the 900mA maximum current load, = 300mA

$(9\text{V} - 3.3\text{V}) \times (400\text{ns} / 300\text{mA}) = 8.44\mu\text{H}$ . The closest value is 8.2uH.

#### **4.3.6 Power Monitoring**

The CPU power monitoring is done with two CPU voltage monitoring chips: the MAX811 and MAX812. When the CPU voltage drops below the 3.3V threshold, the PXA255 will enter a sleep mode.

### **4.4 Flash ROM**

The PXA255 is connected to four Intel 3V 256Mbit 28F256J3A StrataFlash memory chips. A total of 128MB of flash memory is available accessible as 32bit words. Figure 4-3, JTAG wiring diagram taken from the Intel PXA255 Processor Design Guide, is used for flash programming and debugging.

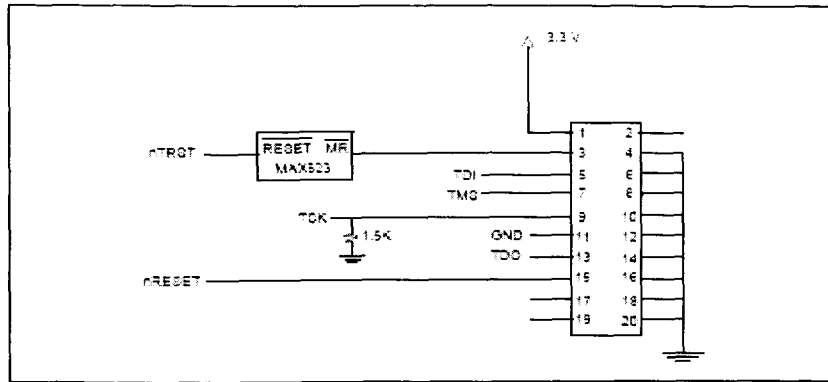


Figure 4-3: JTAG Wiring Diagram

#### 4.5 Synchronous Dynamic RAM

The PXA255 is connected to eight Samsung 256Mbit K4S561632B SDRAM chips. A total of 256MB of SDRAM is accessible as 32bit words with two of the SDRAM chips supplying 16bits.

#### 4.6 Video Display

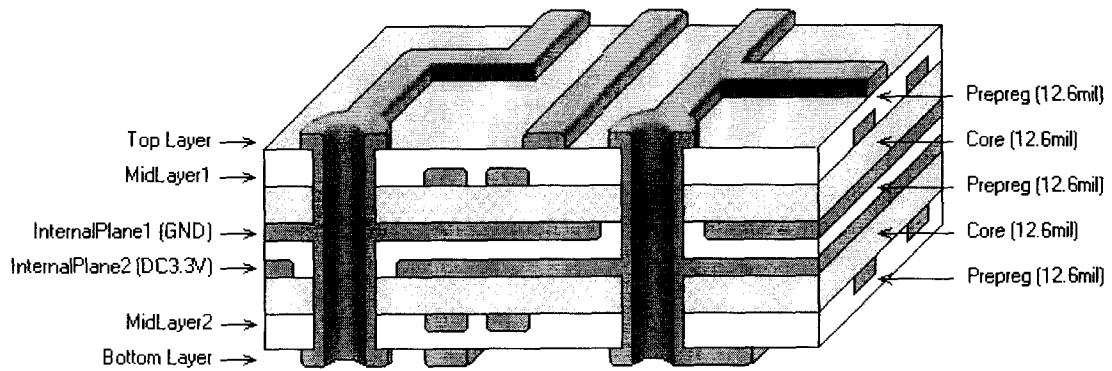
The PXA255 has a built in grey-scale, 8-bit and 16-bit color display modes for LCDs. To convert the digital LCD outputs to an analog VGA signal, a Fairchild TMC3533 Triple Video Digital-to-Analog Converter is used. The TMC3533 is available in 80, 50, and 30 megapixels per second. To support the maximum resolution of 1280x1024 at 60Hz, we would need a minimum bandwidth of  $1280 \times 1024 \times 60 = 78643200$  pixels per second. Only the 80 megapixels per second version has sufficient bandwidth to handle required maximum resolution.

## **4.7 RS-232 Port**

The full function UART pins from the PXA255 connected to a MAX3243 will provide a RS-232 serial port interface.

## 5 PCB and Layer Stack

The Printed Circuit Board (PCB) is made from Fire-Retardant 4 (FR-4) with ½ ounce copper plating. A yellow silkscreen was chosen with a green solder paste on top to protect the board. A single sided board was not possible since the PXA255 and SA-1111 chips come in a 256 pin micro-ball gate array (mBGA) and the complexity of the design. The only way to access all the embedded pins required a multi-layer board with a structured fanout. The author used the following layer stack in Figure 5-1.



**Figure 5-1: PCB Layer Stack**



## **6 OPERATING SYSTEM**

The designed system is capable of running both Windows CE and Linux. While Linux is an open-source and Windows CE is a closed-source, the operating system chosen was Windows CE for the following reasons. Windows CE is partially compatible with Win32 and is the platform of choice of many Pocket PCs and PDAs. The author is more familiar with Windows than with Linux. In addition, Microsoft has provided free development tools on their website making Windows CE easy decision.

## **7 CONCLUSION**

The project has improved the skills and knowledge of the author tremendously and thus, he believes the project as a success. The author was able to produce the desired end product starting from a conceptual stage through to a manufacturing stage. However, the path was not easy. The author spent a tremendous amount of time part sourcing, planning and laying out the PCB. Mistakes in layout and even in schematics required intensive checking and rechecking. In the end, the author has become very comfortable and familiar with Protel, a PCB design and layout tool, and has experienced what is required to bring a concept through to manufacturing. The author has also familiarized himself of current manufacturing processes and capabilities. The experience, skills and contacts made will be very beneficial for future work and increased the author's set of skills.

### **7.1 Future Work**

While the objective was to produce a functional prototype, the product needs more refinement and improvement. Future work will include:

- Increasing wireless range
- Improving efficiency and throughput
- Cost, size and weight reduction
- Bluetooth and USB support
- Tracking down and fixing bugs

## **APPENDIX**

In this section, Figure 7-1 through Figure 7-9 are schematics while Figure 7-10 is screenshot of the layout.

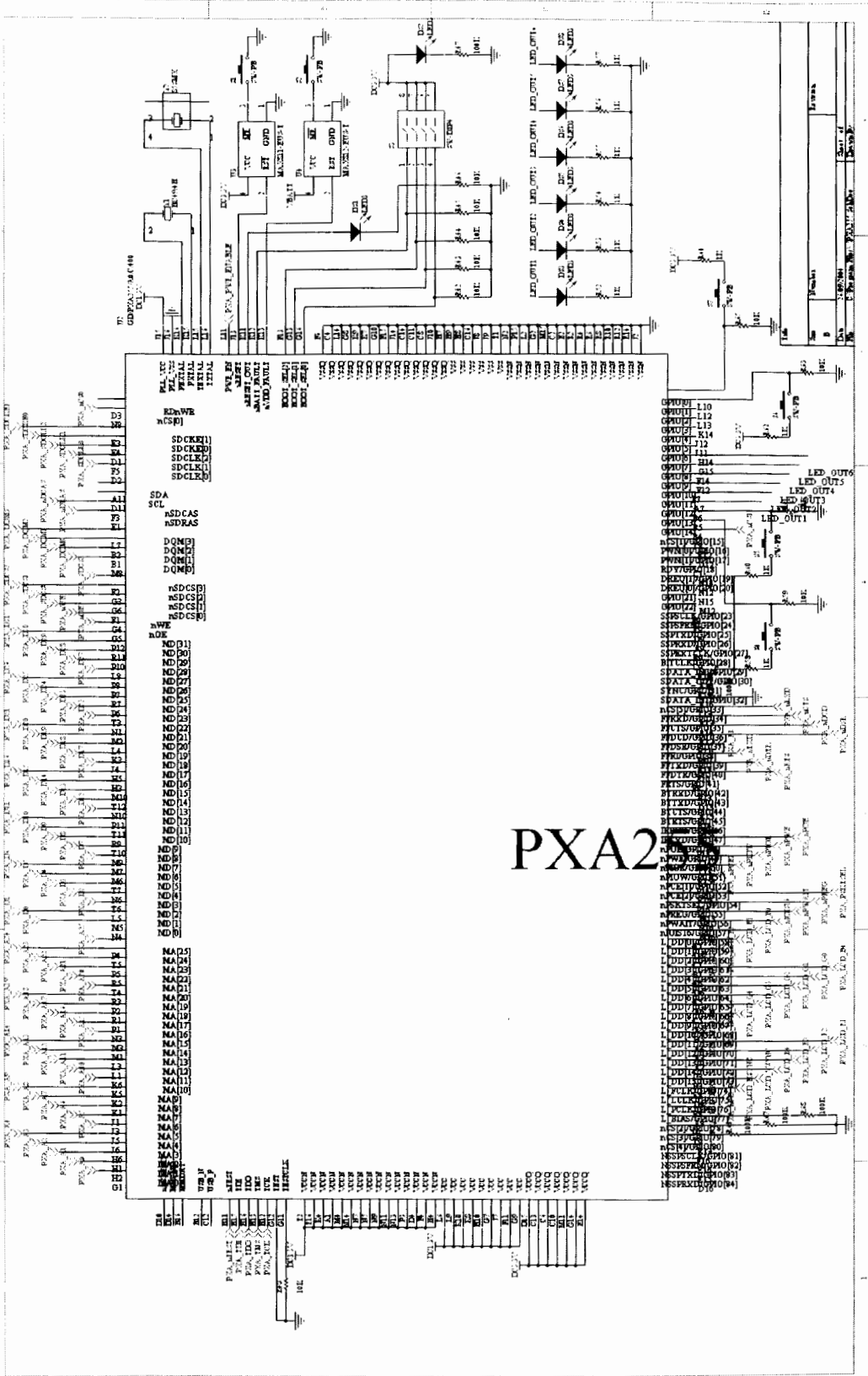
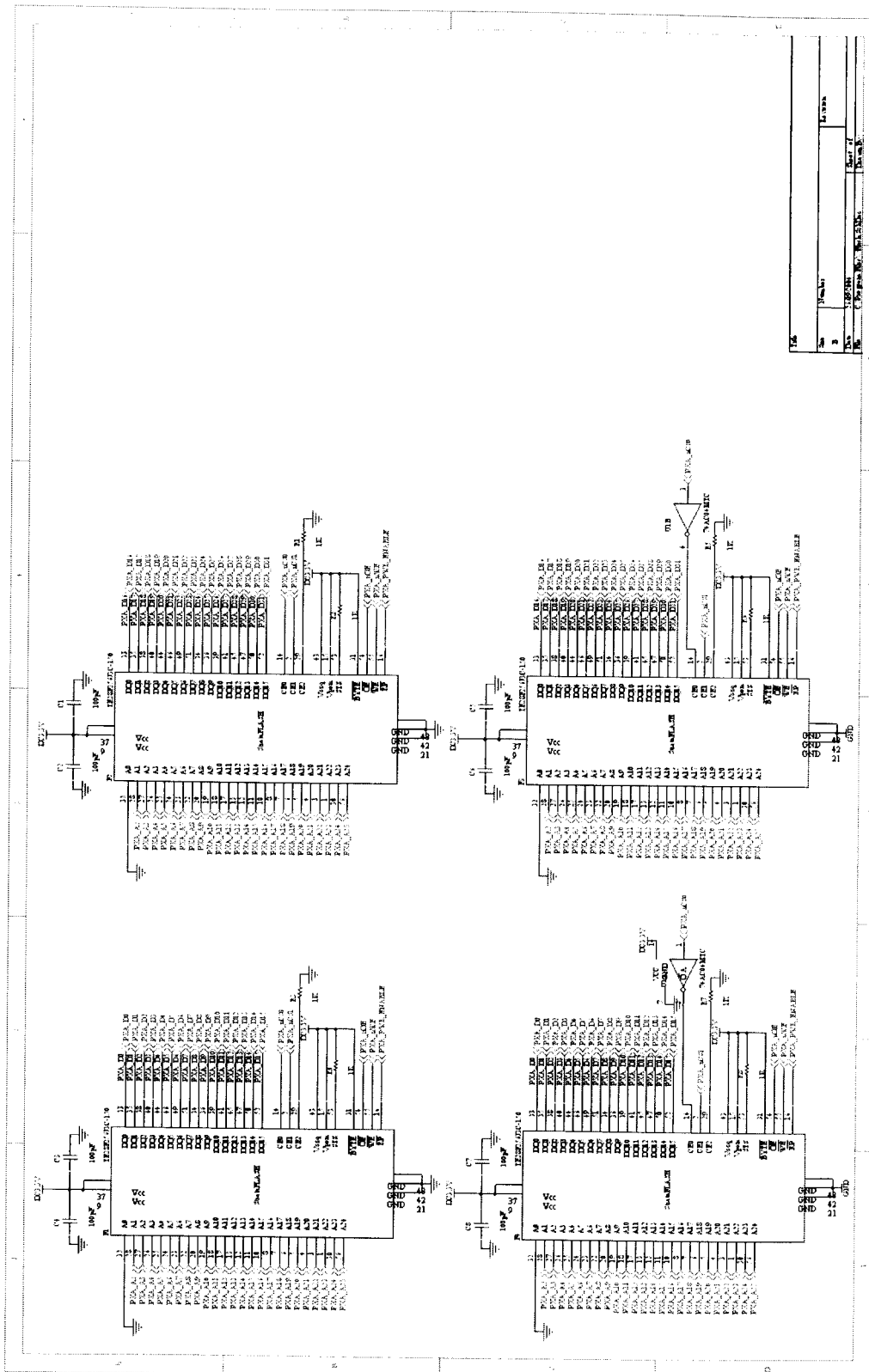


Figure 7-1: PXA255 Schematic



Rev	Number	Date	By
3	1000	10/1/85	WJ
2	1000	10/1/85	WJ
1	1000	10/1/85	WJ

Figure 7-2: Flash Schematic

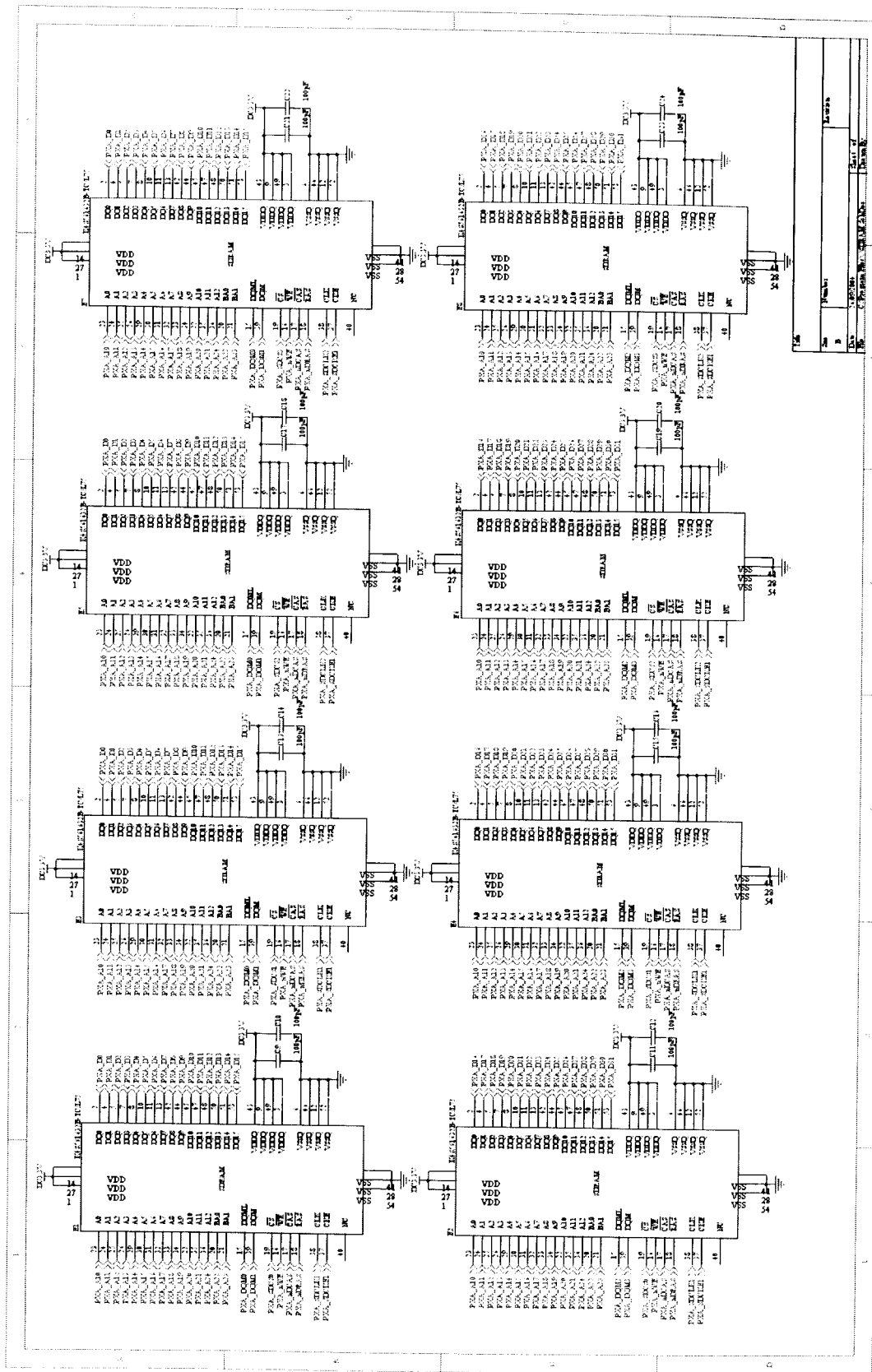


Figure 7-3: SDRAM Schematic

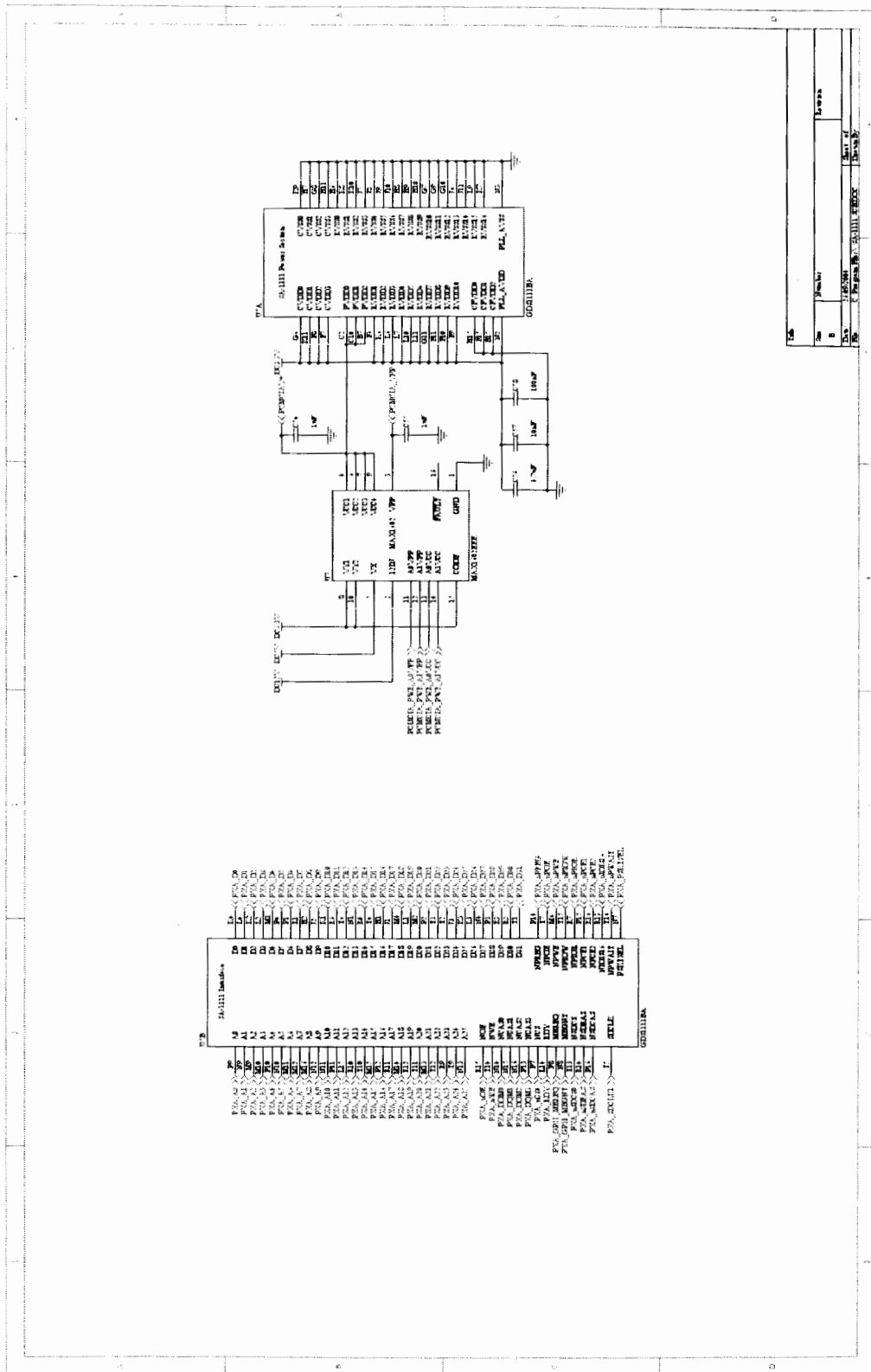
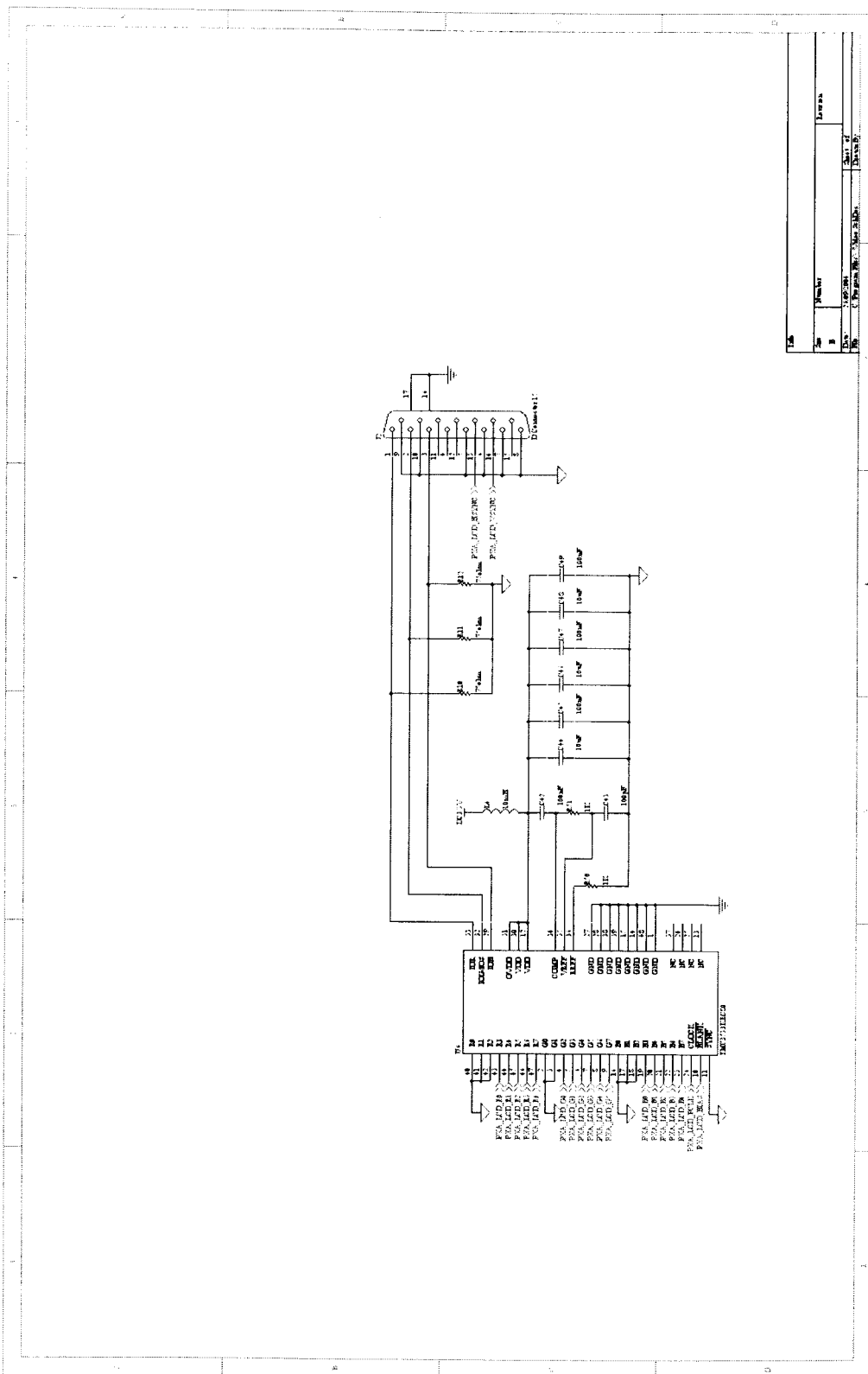


Figure 7-4: SA-1111 Main Schematic



Rev	1	10/20/84	10/20/84
By	10/20/84	10/20/84	10/20/84
App	10/20/84	10/20/84	10/20/84
Check	10/20/84	10/20/84	10/20/84
Drawn	10/20/84	10/20/84	10/20/84
Sheet	1	1	1

Figure 7-5: Video Schematic



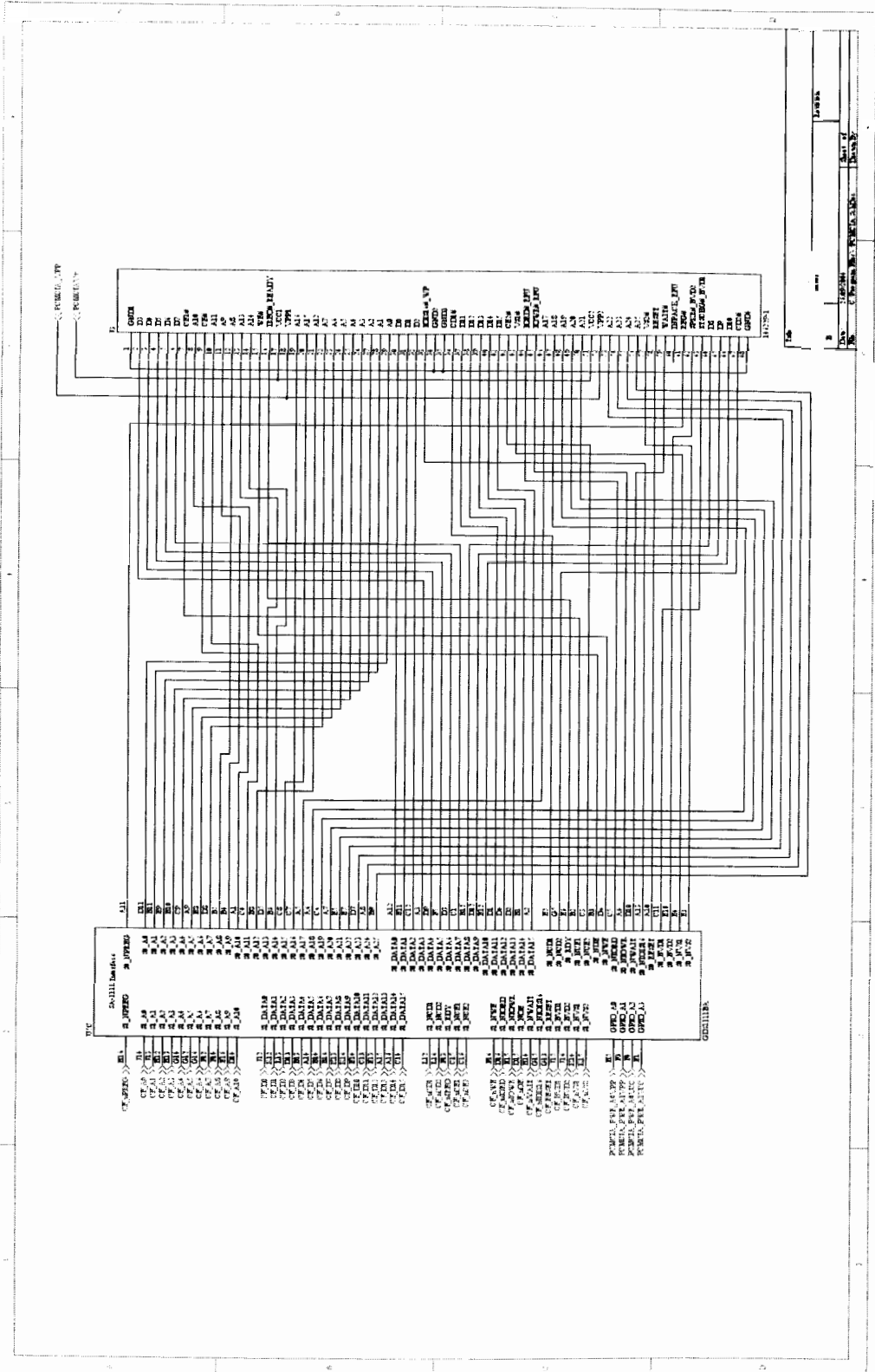
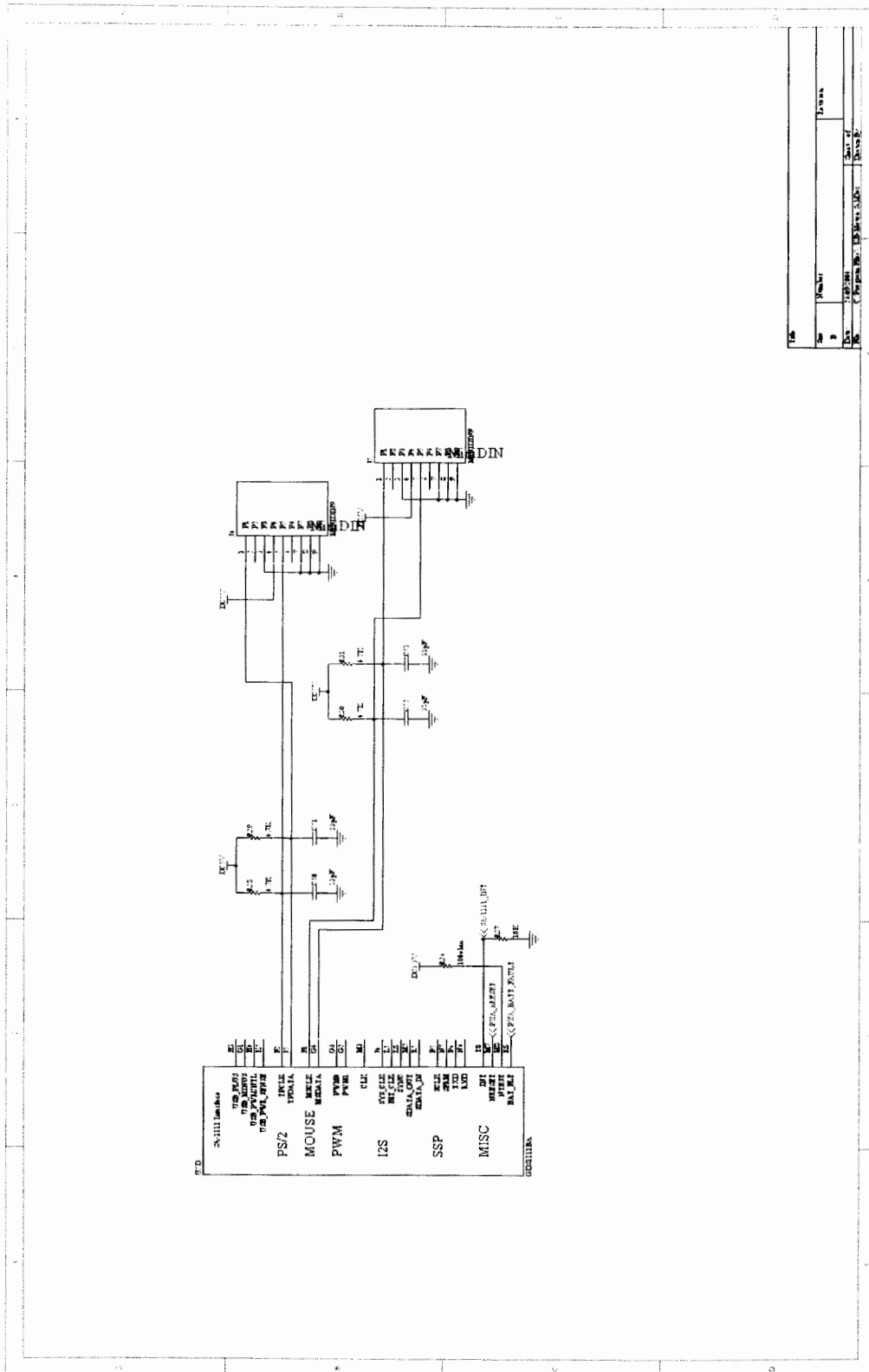


Figure 7-6: SA-1111 PCMCIA Schematic



Rev	Number	Date
1	1000000	10/1/00
2	1000000	10/1/00
3	1000000	10/1/00

Figure 7-7: SA-1111 Keyboard & Mouse Schematic

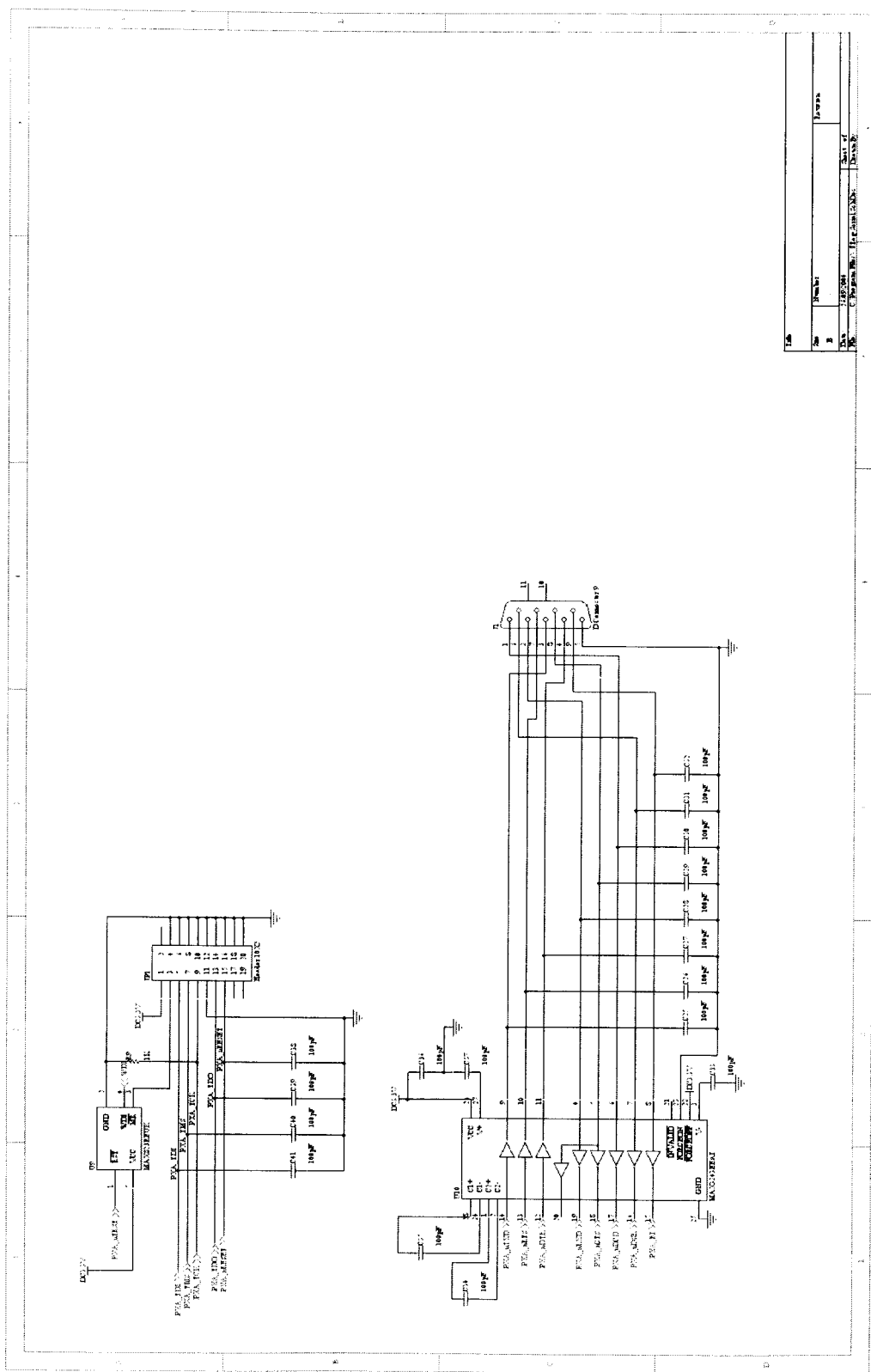


Figure 7-8: RS-232 Schematic



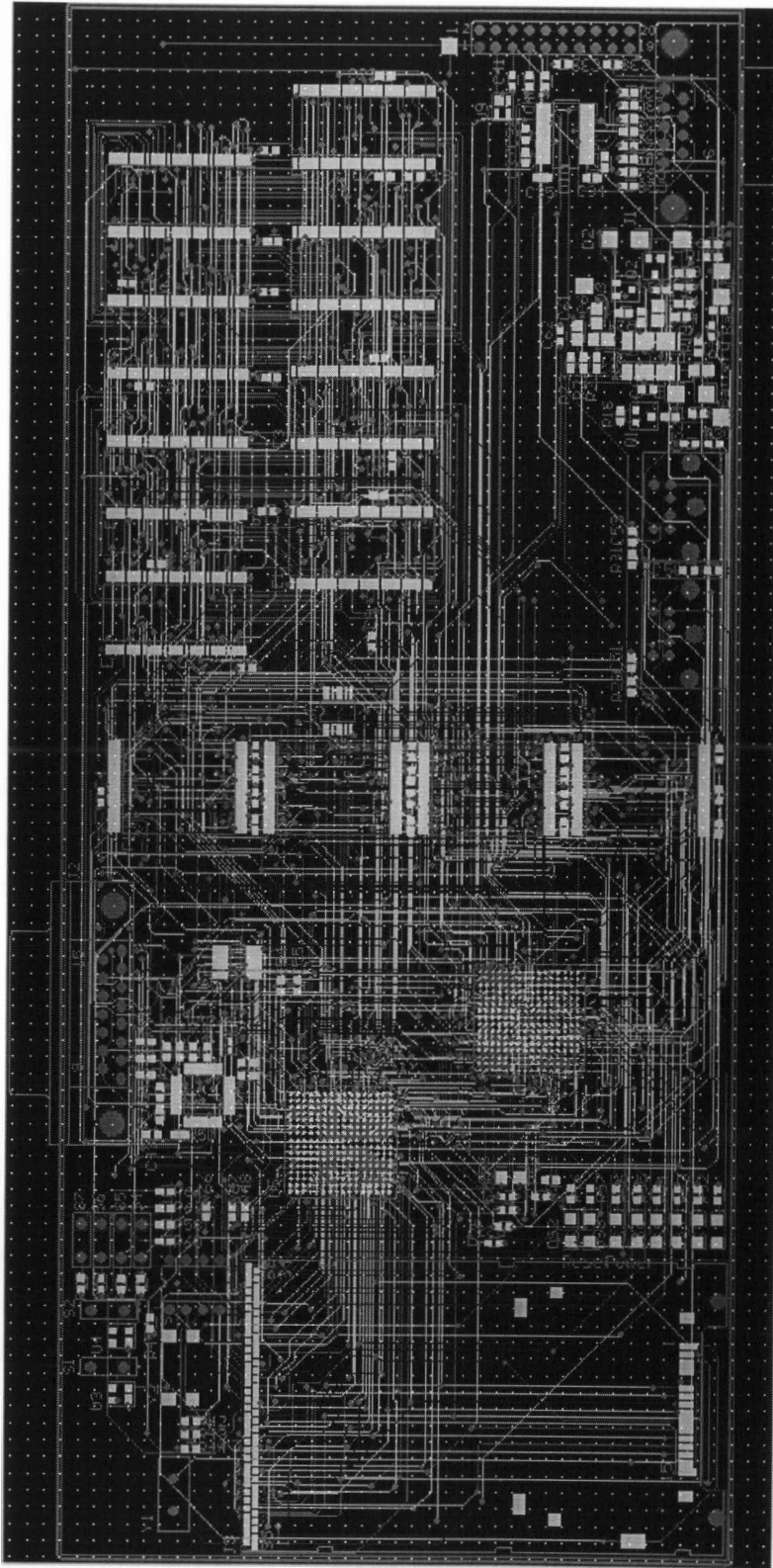


Figure 7-10: PCB Layout

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