

Micro Fuel Cell Testbench

Presented by MFC Labs team:

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Overview

- MFC Labs' Goal
- Product Overview
- System Block Diagram
- Design Solutions
- Testing Results
- Cost
- Milestones Review
- Marketing
- Future Work
- Demonstration

MFC Labs and Our Goals

Mission statement:

Speed up the commercialization of fuel cell technology.



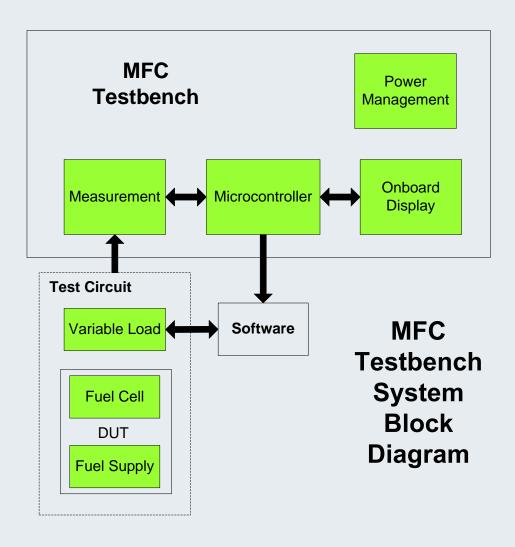
Product Overview

MFC Testbench

- Easy-to-use measurement
 - Voltage and Current
 - Ambient Temperature and Humidity
- Stand-alone and Portable
- Long-term Data Logging
- Durable and Accurate



System Block Diagram

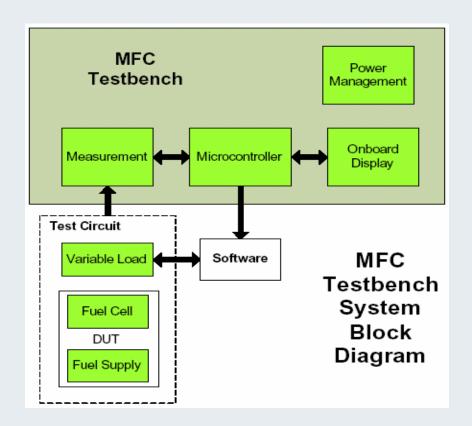




Design Solutions - Microcontroller

- ATMega169
 - Features
 - AVR Butterfly

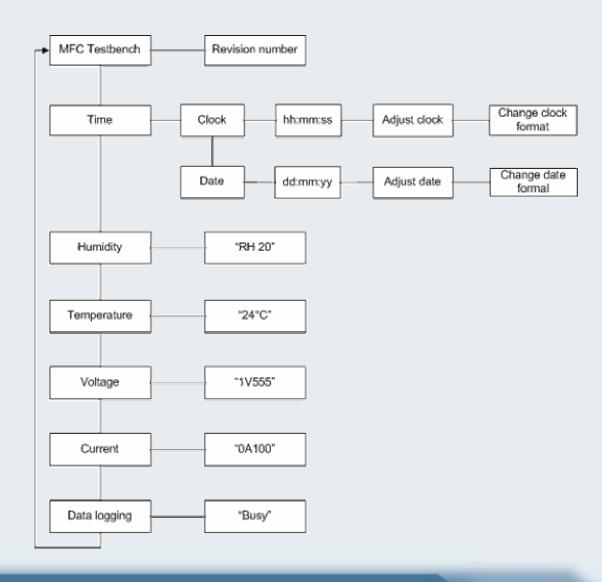






Microcontroller - Cont.

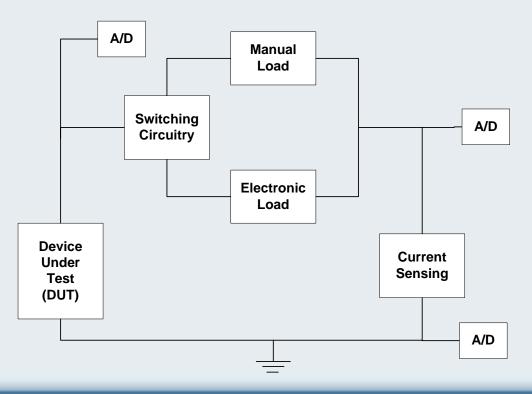
Firmware

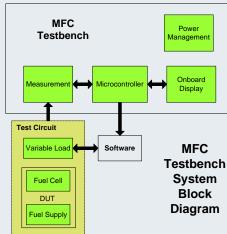




Design Solutions – Test Circuit

- Device Under Test (DMFC)
- Load Block

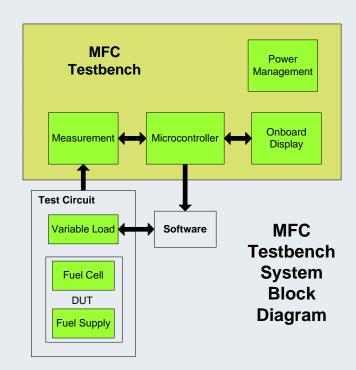






Design Solutions - Measurement

- Voltage
 - A/D of ATMega169
- Current
 - Resistive Sensor to A/D
- Temperature and Humidity
 - SHT11 from Sensirion
 - Two-wire Communication



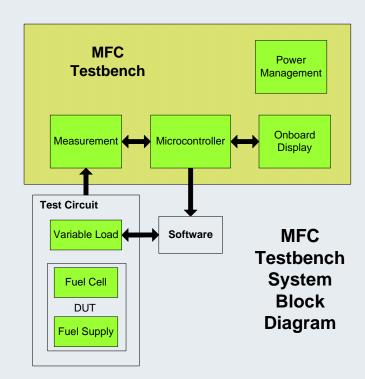


Measurement – Cont.

Measurement Ranges and Accuracies

Parameter	Range	Accuracy
Voltage	0 – 2V	± 0.05 V
Current	10 – 100 mA	± 5 mA
Temperature	0 – 50 °C	± 1 °C
Humidity	0 – 100 %RH	± 3 %RH
Fuel Flow	10 – 100 mL/min	± 10% FS

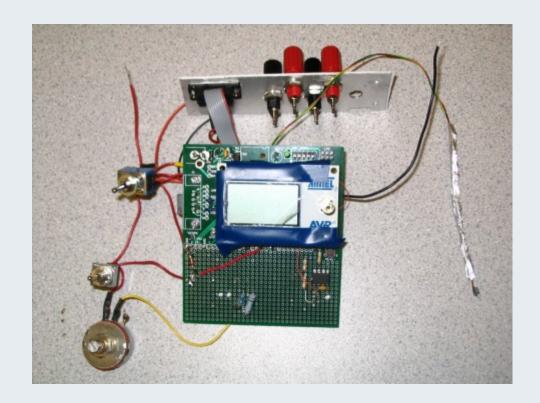
- Powering Methods
 - AC Adaptor
 - Battery
- Linear Regulation
- Voltage Reference
- Protective Circuitry





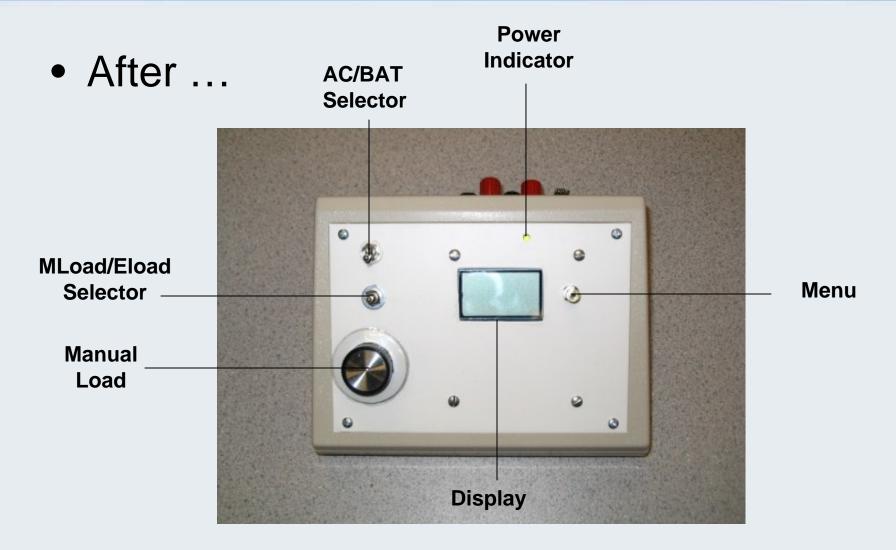
Design Solutions - Integration

• Before ...



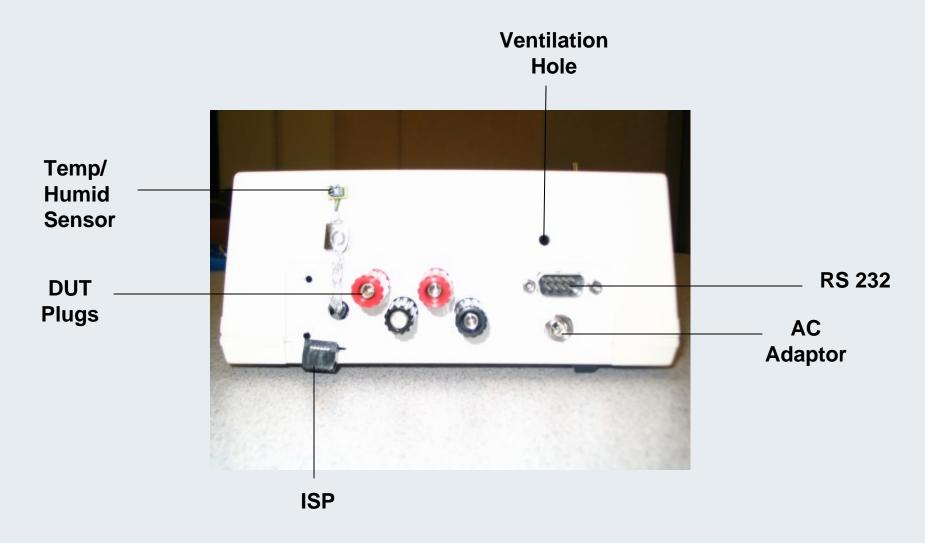


Integration – Cont.





Integration – Cont.



FC micro fuel cell labs Design Solutions - Product Specifications

- Dimensions
- Operating Conditions

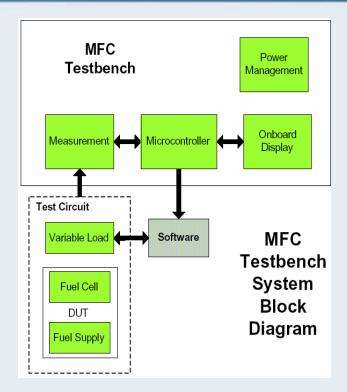
Parameter	Value	
Dimensions	20 cm X 9 cm X 13 cm	
Power Supply Voltage	15 V	
Power	1 W	
Temperature	0 - 50 °C	
Water Exposure	Testbench is not waterproof	



Design Solutions - Software

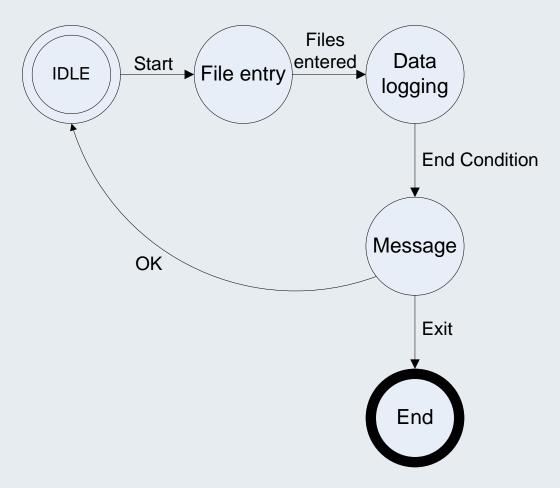
Software

- Data Logging
- Electronic Load Control
- RS-232
 Communication





Software - Cont.



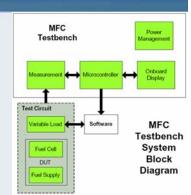
State Diagram of MFC Testbench Software



Design Solutions – Fuel Flow

- Fuel Supply System
- Fuel Flow Monitoring

Direct read flow meter



Tubbing

1 L Bottle

Masterflex pump



Waste beaker

Level

Adjustable legs

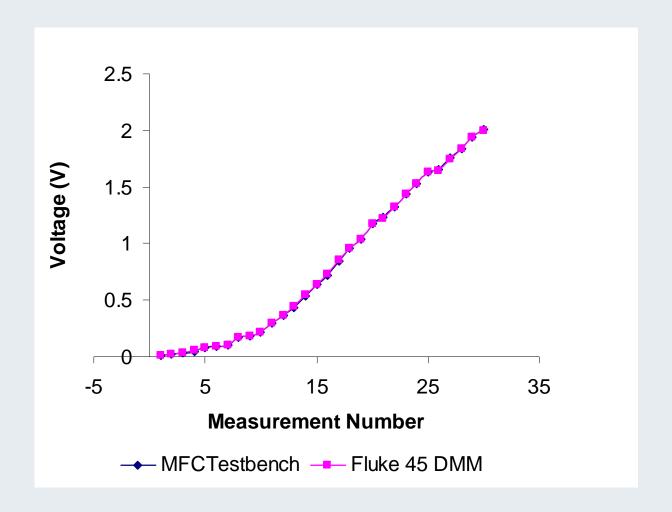


Testing Results

- Voltage
- Current
- Temperature
- Humidity
- Fuel Flow
- System Performance

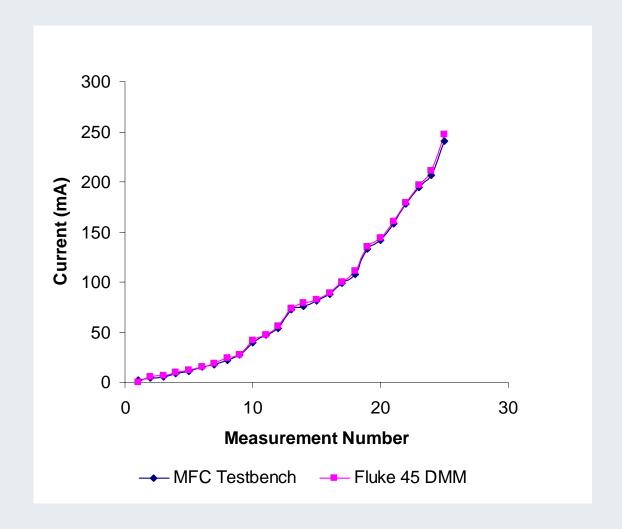


Testing Results - Voltage





Testing Results – Current



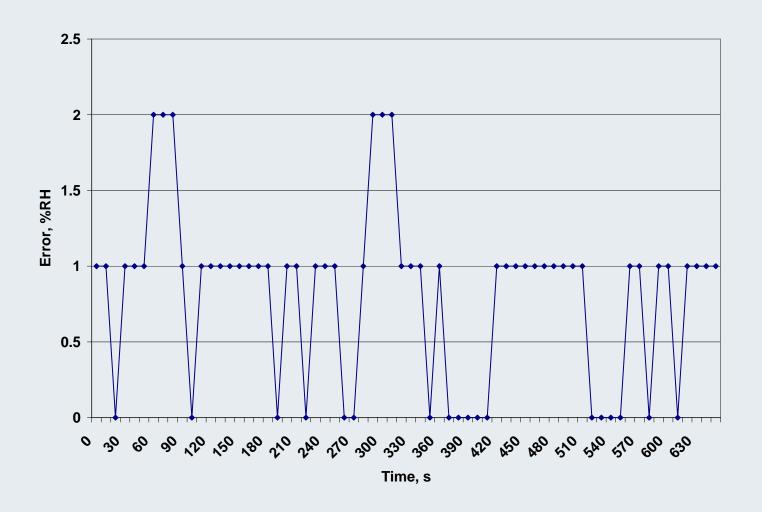


Testing Results – Temperature data





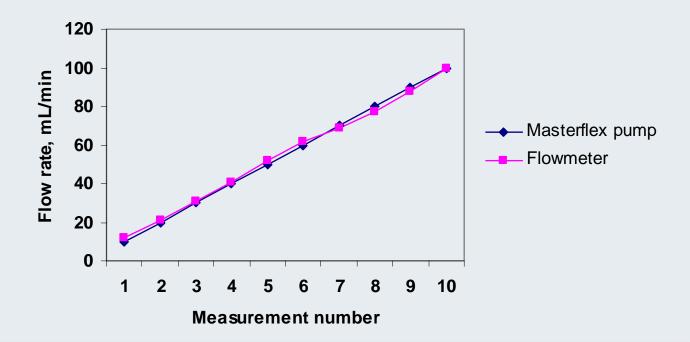
Testing Results - Humidity accuracy





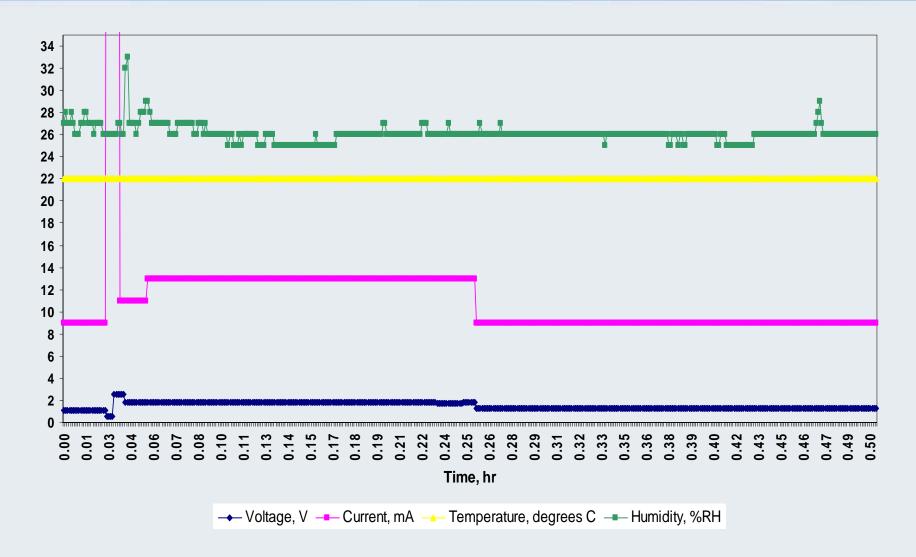
Fuel Flow – Cont.

- Two tests
 - Open circuit flow
 - Circuit with "resistive" obstruction





Testing Results – System performance





Test Results – Other Tests

- Quality Control
- Usability



Cost

	R&D	Product	External components	Total
Projected cost	\$705	\$615	N/A	\$966
Actual Cost	\$595.78	<\$370.67	\$493.69	\$1089.47



Milestones - Review

Task Name	Original date	Actual date
Project proposal	25-Jan-05	25-Jan-05
Oral presentation/Progress report	14-Feb-05	8-Feb-05
Software	21-Feb-05	10-Mar-05
Variable Load Blocks	21-Feb-05	3-Apr-05
Functional Specs	22-Feb-05	22-Feb-05
Measurement block	28-Feb-05	24-Mar-05
Power management block	28-Feb-05	1-Mar-07
Design Specs	11-Mar-05	14-Mar-05
Preliminary demo	14-Mar-05	17-Mar-05
Methanol supply = Fuel Flow	25-Mar-05	01-Apr-05
Group Presentation	11-Apr-05	26-Apr-05



Marketing

- Customers
 - Existing
 - Future
- Website
 - www.mfclabs.com
- Competition
 - Micro Fuel Cell Testbenches
 - Heliocentris
 - Very Expensive (> \$10,000 !)



Future Work

- Testing with DMFC
- Digital Flow Control
- Pressure vessel with pressure valve
- Methanol Concentration Monitor
- Temperature of the fuel cell



Summary

- MFC Testbench
- Major Components
- Significant Testing Results
- Budget and Marketing



Acknowledgments

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Demonstration

- MFC Testbench
 - Voltage
 - Current
 - Resistive load
 - Temperature and Humidity
- MFC Testbench and Software
- Fuel Supply