

ProsthetiSense

Group 10 - Axolo Metrics

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Thank you for your understanding.

Overview

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Group Members

Daniel Dixon - Chief Executive Officer

Vijay Parameswaran - Vice President Hardware

Kirill Shestakov - Vice President Technology

Joshua Barrett - Vice President Software

Tanner Frison - Vice President Electronics

Background

- Functioning Limbs are essential to everyday life
- Prosthetics work to provide mobility to amputees
- 2 million people living with limb loss (US)
- 54% are due to vascular disease (Diabetes) [1]



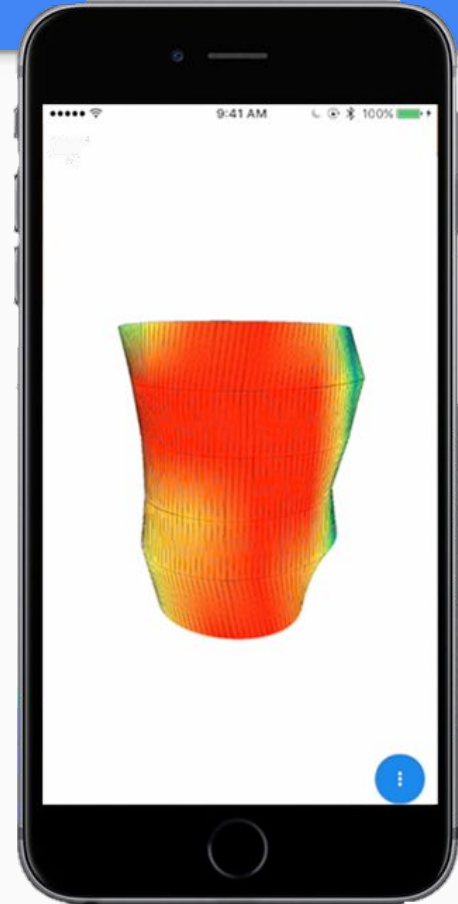
The Problem

- Amputations occur when ulcers and sores go unnoticed
- Diabetes patients lose sensation in their limbs, as a result they have trouble describing areas of discomfort to their prosthetist
- Improperly fit prosthetics lead to further skin breakdown
- Barber Prosthetic Clinic looking for solution

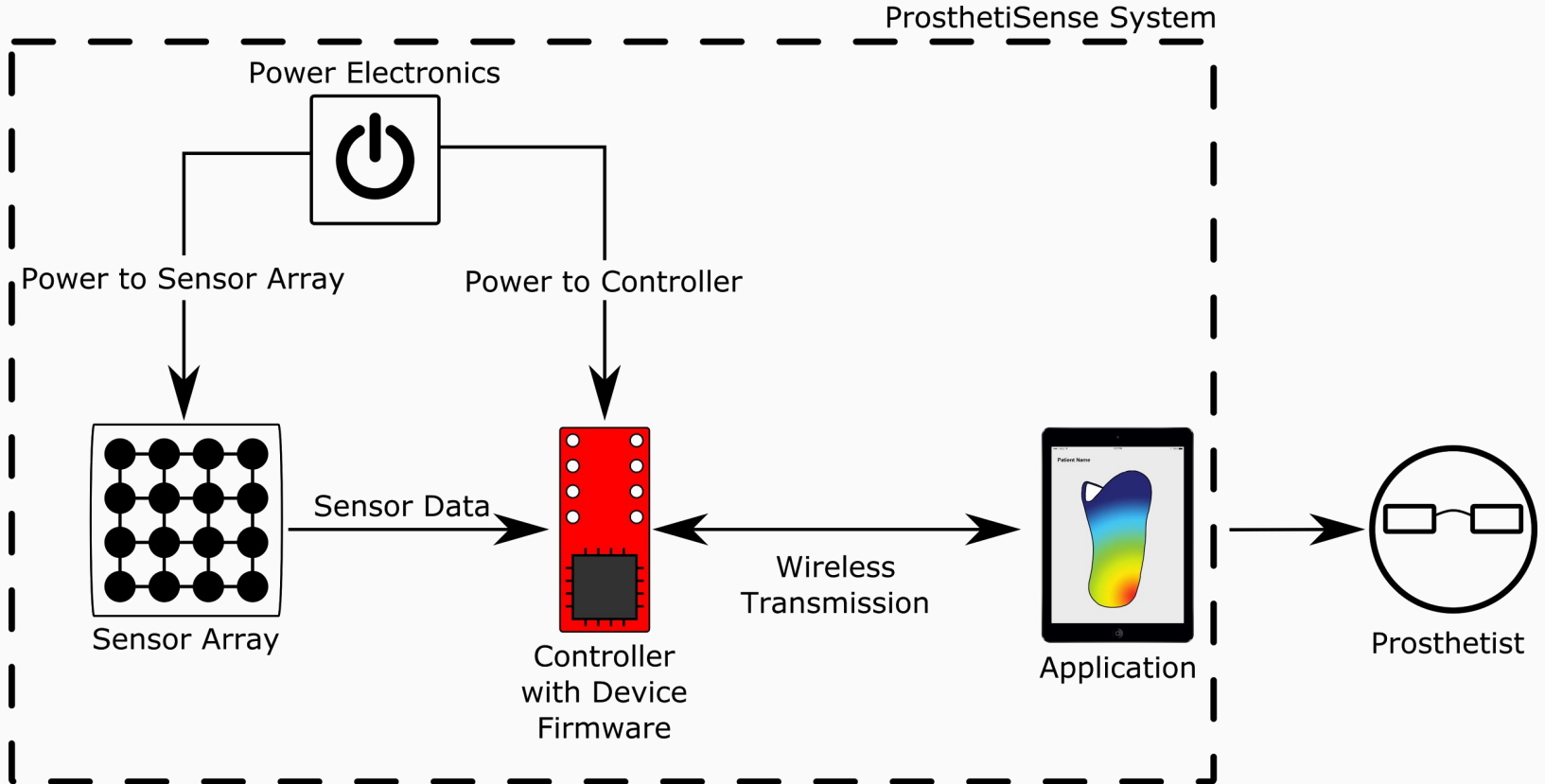


The Solution

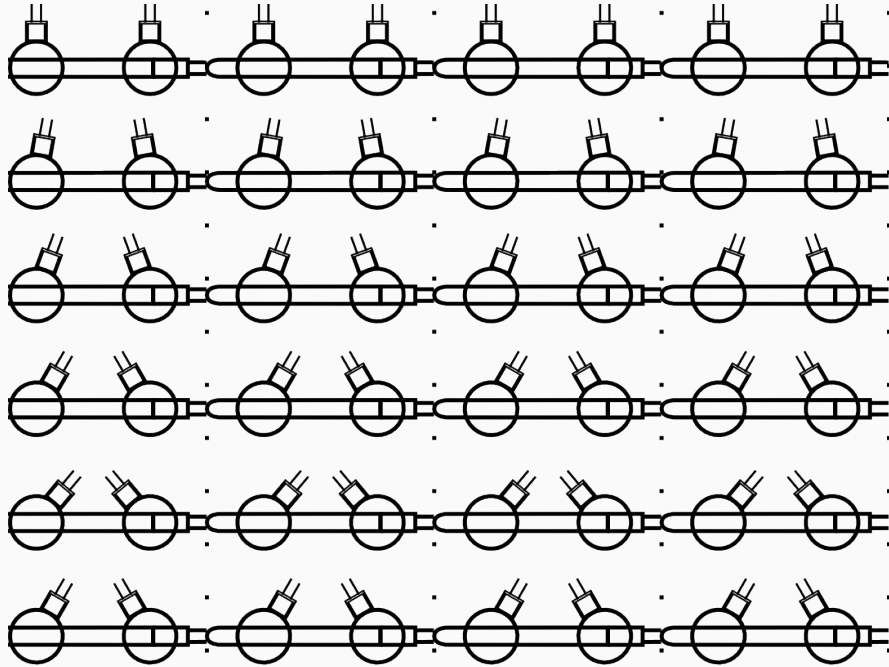
- ProsthetiSense, a tool to help prosthetists size and better fit prosthetics and determine areas where modifications should be made
- Maps forces inside the prosthetic socket
- Ideal prosthetic spreads forces equally so prosthetists can easily determine problem areas with our product



System Overview



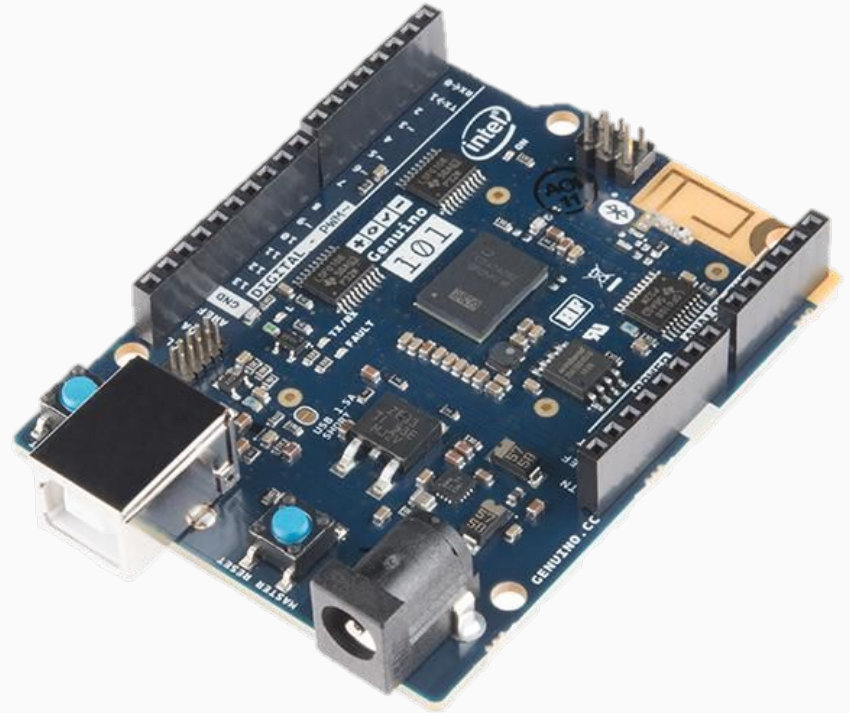
Design - Sensor Array



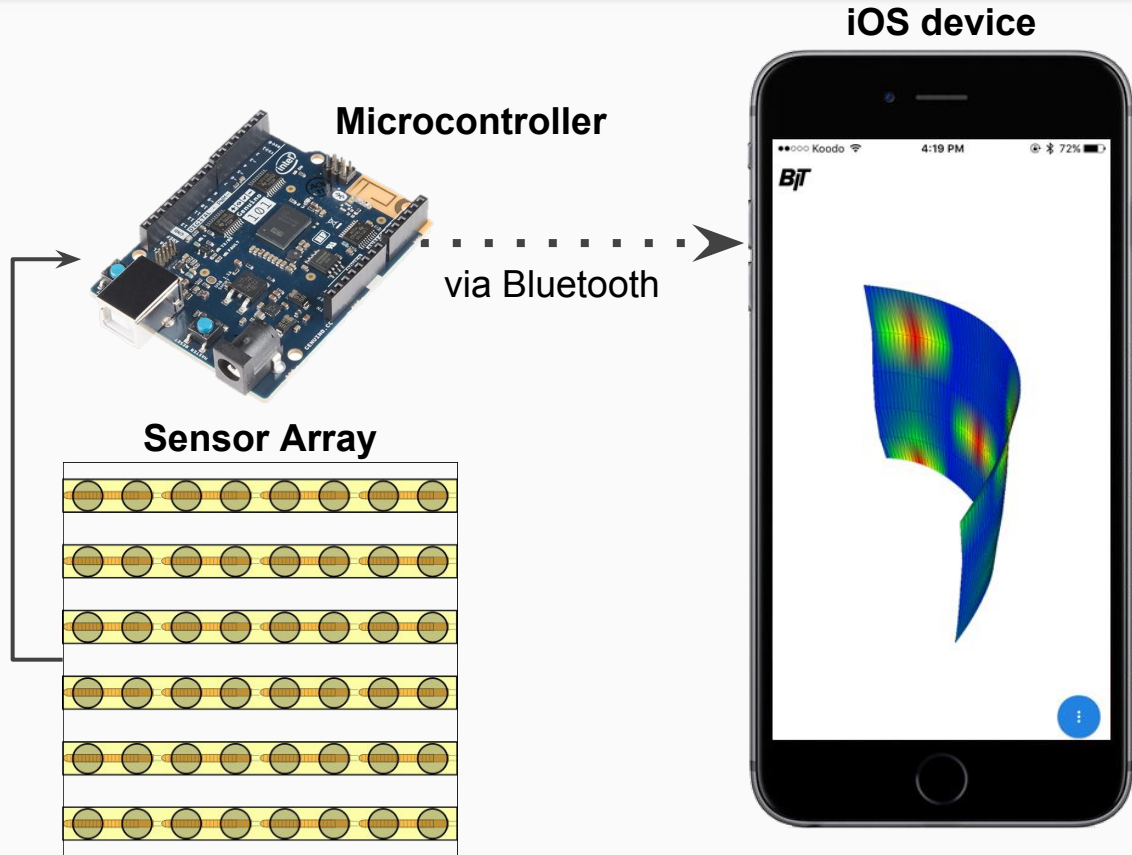
- Uses 48 Pressure Sensors and 24 Flex sensors
- Pressure Sensors measure forces against them
- Pressure Sensors are equally spaced apart
- Uses two pressure sensors per flex sensor
- Flex sensors measure the shape of the residual limb

Design - Microcontroller Firmware

- Reads the pressure sensor and flex analog data from the sensor array
- Encodes raw data for transmission
- Transmits data over Bluetooth Low Energy
- Designed for minimal computation for maximum data throughput to app



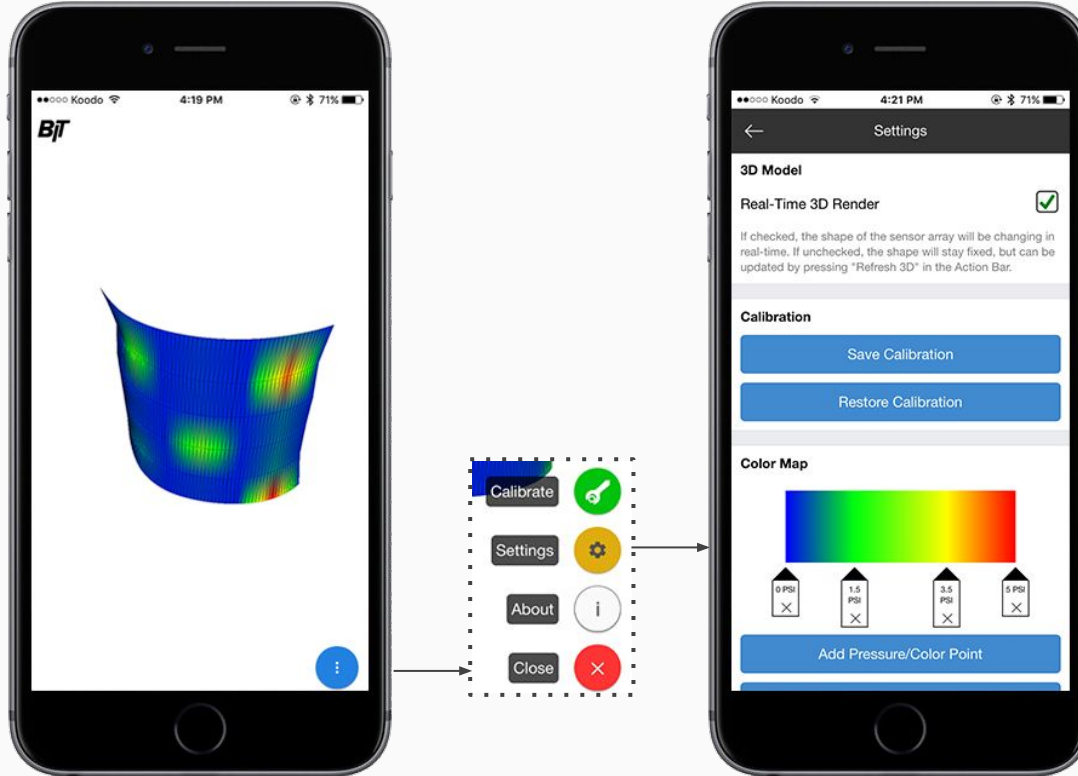
Design - iOS App



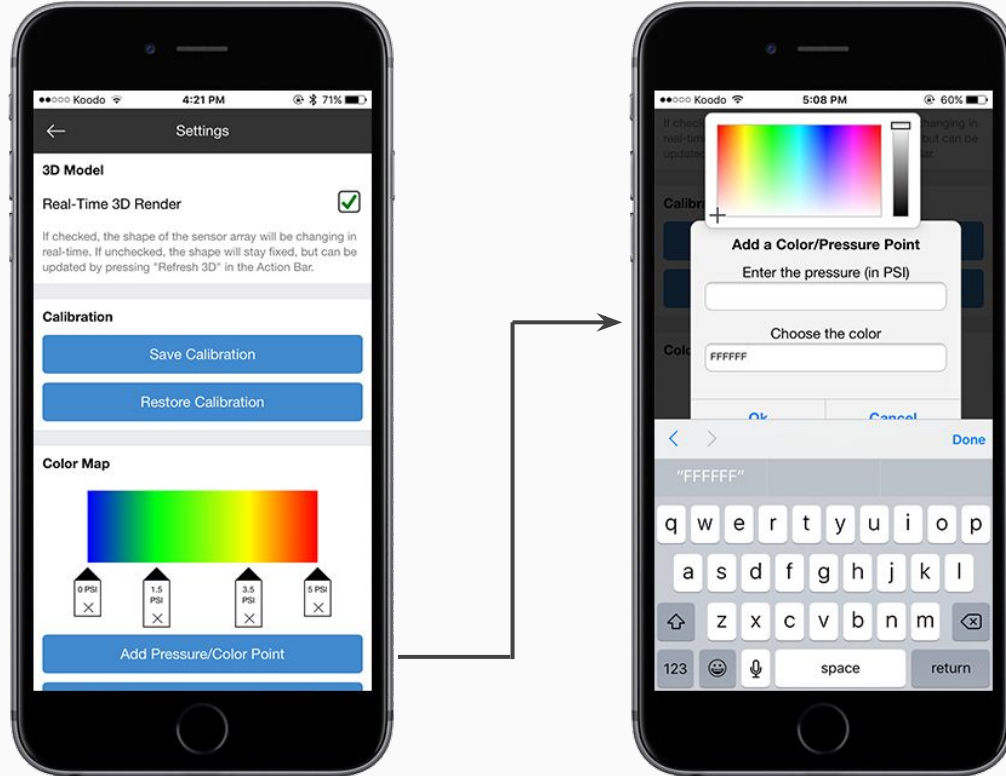
Simple Idea:

- Microcontroller takes flex and force sensor readings
- Microcontroller sends data to iOS app via Bluetooth
- iOS app performs 3D modelling

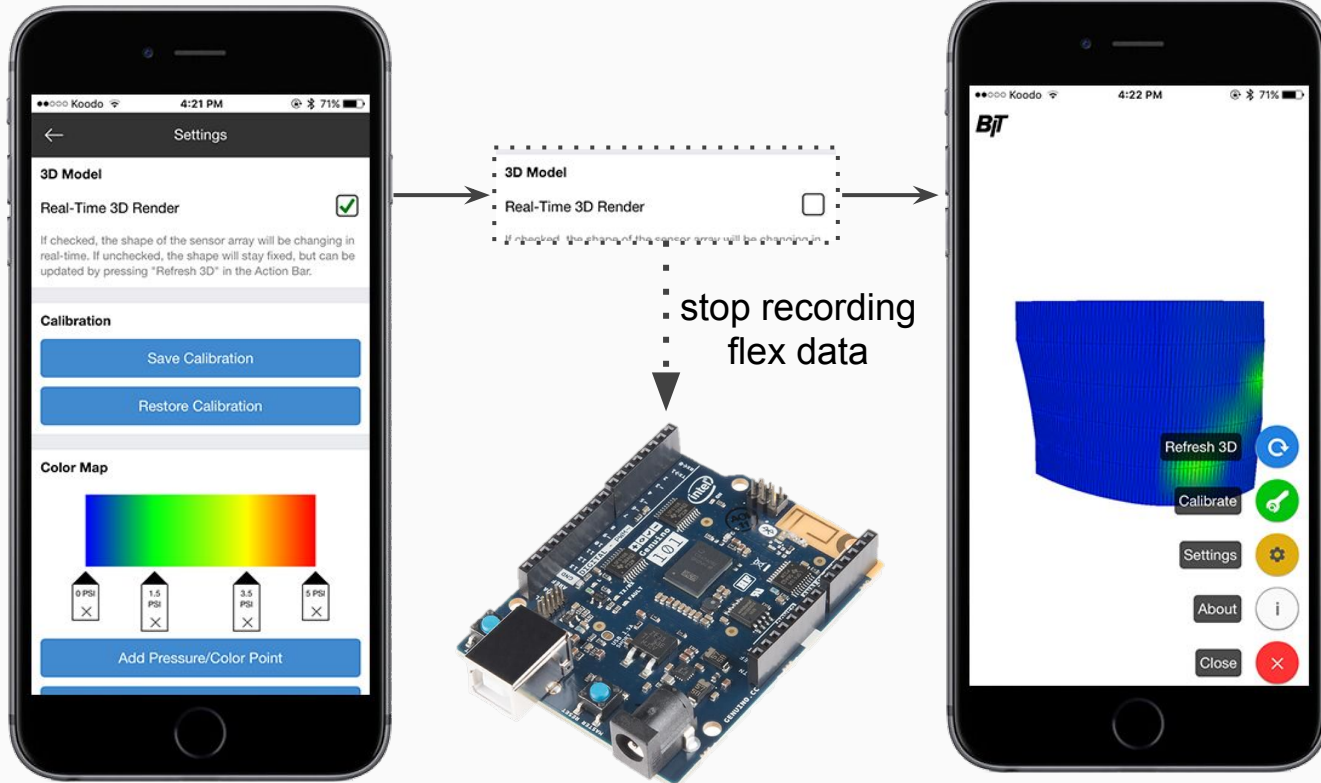
Design - iOS App - Features



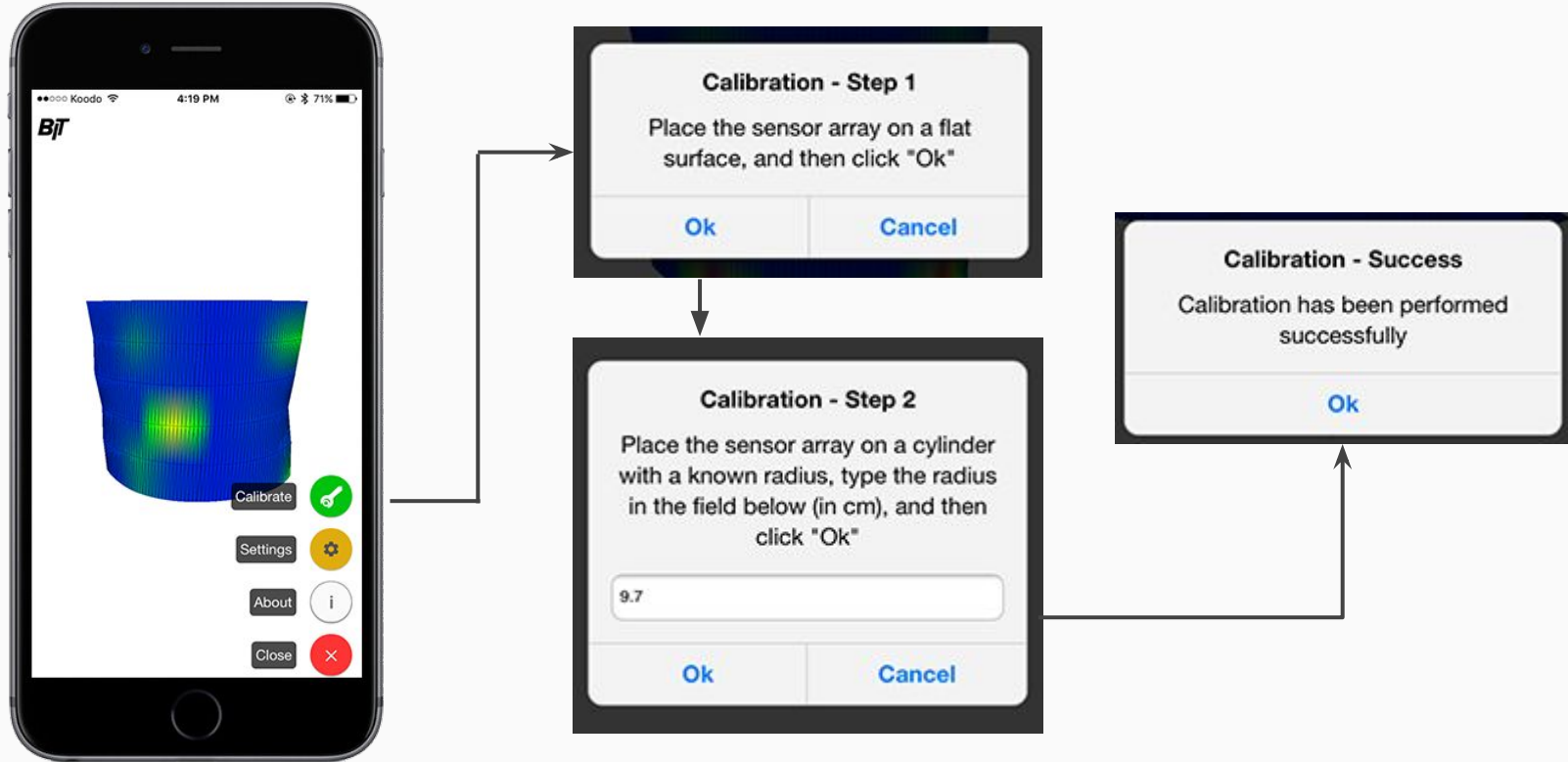
Design - iOS App - Color Map



Design - iOS App - Real Time 3D Shape



Design - iOS App - Flex Sensor Calibration



Budget

Hardware

Item	Estimated Cost	Actual Cost
Genuino 101 Microcontroller	\$50	\$94.71
Bluetooth LE Transceiver	\$40	-
Liner Materials (Fabric)	\$50	\$24.11
Printed Circuit Board	\$80	-
Soldering Materials	\$25	-
Sensors (FSRs, Flex Sensors, and Strain Gauges)	\$600	\$955.33
Multiplexing Electronics	-	\$15.97
Power Supply Electronics	\$30	\$61.37
Cypress BLE Pioneer Development Board	-	\$118.29
Wiring + connectors	-	\$22.70
Subtotal	\$875	\$1292.48

Software

Item	Estimated Cost	Actual Cost
Apple Developer License	-	\$133.28
Subtotal	-	\$133.28

Other Costs

Item	Estimated Cost	Actual Cost
20% Contingency	\$175	-
Expedited Shipping/Handling + Duty Charges	-	\$53.18
Subtotal	\$175	\$53.18

Total	\$1050	\$1478.94
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Business Case - Proof of Concept System Price

Item	Cost
Genuino 101 Microcontroller	\$47.36
Fabric Materials + Electrical Tape	\$8.76
Printed Circuit Board	Thanks Gary Shum!
Sensors (Force & Flex)	\$490.48 + \$278.45
Multiplexing Electronics	\$8.13
Power Supply Electronics	\$48.66
Wires and Connectors	\$11.00
Total	892.84

- We could sell this product for \$1500
- Major Changes that would be required for a final product:
 - advanced sensors

Business Case - Market

- Estimated 185,000 new lower limb amputees every year (US) [2]
- Almost 30 registered prosthetics clinics in BC [3]
- Product is a proof-of-concept that has more applications

Business Case - Competition



- A couple competitors on the market already
- Pressure Guardian is the primary local competition for this product
- Uses Tekscan's FlexiForce sensors to read data from 4 spots on the limb (normal forces)
- Comes for the low price of 5000\$

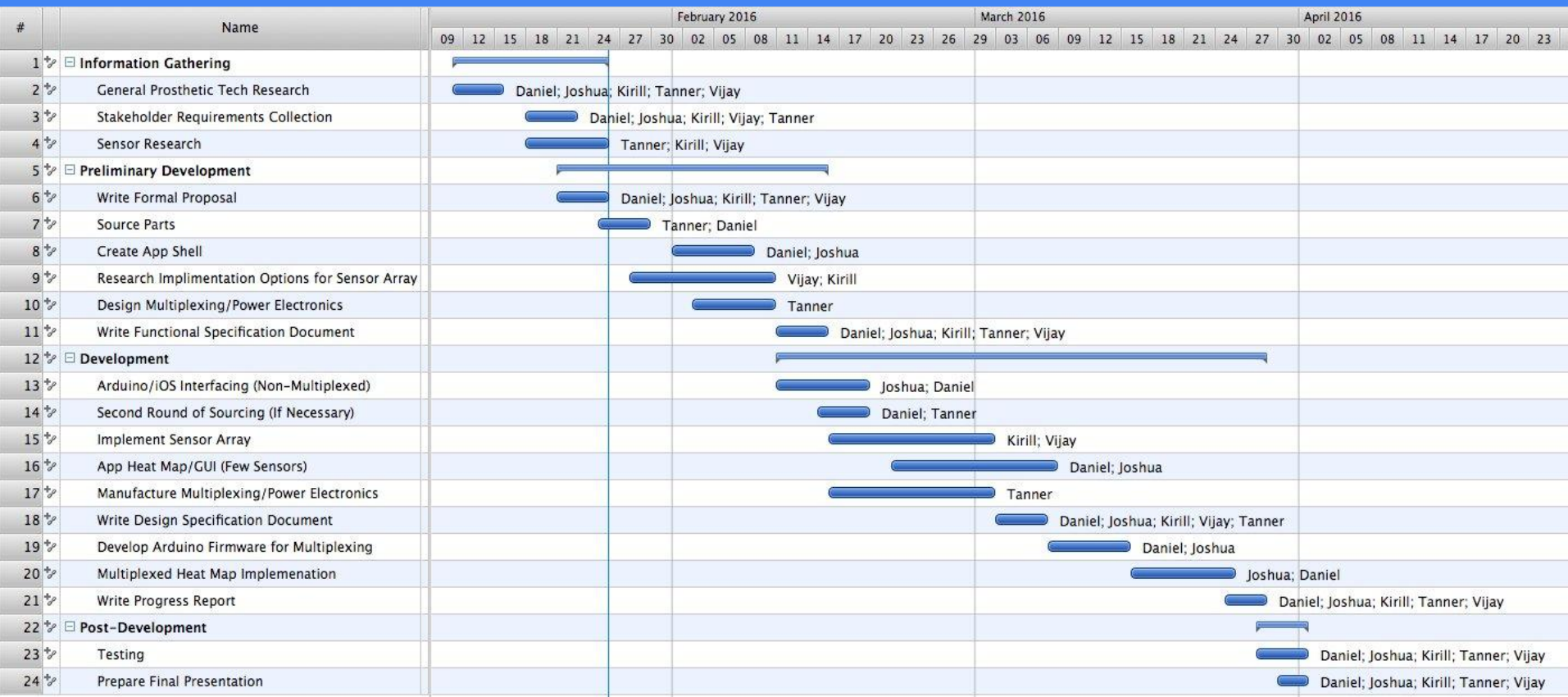


Business Case - Competition Cont'd

- Similar technology also created by Sandia National Laboratories
- Federally funded by the US government
- Uses proprietary sensors to measure normal and shear forces
- Liners created on a per-patient basis
- Not market available



Timeline



Problems Encountered - Low Transfer Speeds

- Bluetooth Low Energy designed for very small amounts of data
- Current maximum transfer speeds are 4 readings/second
- Future iterations will employ full energy bluetooth for improved data transfer speeds



Problems Encountered - Sensor “Cross Talk”

- Initially, sensors along the same column would affect each other's readings when activated
- Circuit analysis determined problem is inherent to the design and is not actually cross talk between the sensors
- True source of error identified, understood, and mitigated with software

What we Learned - Technical Skills

Improvement of technical skills

- Bluetooth Low Energy and wireless communication
- Physical implementation of sensors
- Identifying and troubleshooting hardware issues
- Mobile app development

Writing technical documentation

- Concise and clear writing
- Proper use of figures

What we Learned - Team Dynamics

Importance of communication

- Weekly meetings and keeping the team up-to-date.
- Discussing project issues with team members

Time management

- Balancing capstone obligations with requirements of other courses.
- Not biting off more than you can chew

Conclusion - What did we achieve?

A functional proof of concept.

- Flex sensors could be used for 3D Modeling of a patient's residual limb
- Pressure sensors can be used for pressure detection on the residual limb
- Sensor data can be transmitted and modeled in near real time

Positive Reception from Prosthetists

- "I would use this as part of every patient's fitting process" - Loren at Barber Prosthetics

Conclusion - Moving Forward

- Carried on by Barber Prosthetics and BioInteractive Technology



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 - Soroush Haeri

References

- [1] Amputee Coalition, "Limb Loss Statistics", 2015 [Online]. Available: <http://www.amputee-coalition.org/limb-loss-resource-center/resources-by-topic/limb-loss-statistics/limb-lossstatistics/>. [Accessed: 11-Apr-2016]
- [2] Advancedamputees.com, "Amputee Statistics You Ought to Know", 2016. [Online]. Available: <http://www.advancedamputees.com/amputee-statistics-you-ought-know>. [Accessed: 24-Jan-2016].
- [3] "Organizations | Orthotics Prosthetics Canada (OPC)", *Opcanada.ca*, 2016. [Online]. Available: <http://www.opcanada.ca/english/resources/organizations.html>. [Accessed: 11-Apr-2016].

Image References

- Image Courtesy of the US Army: https://commons.wikimedia.org/wiki/File:Flickr_-_The_U.S._Army_-_U.S._Army_World_Class_Athlete_Program_Paralympic.jpg (Running Amputee Image)
- <http://www.aofas.org/footcaremd/treatments/Pages/Below-Knee-Amputation.aspx> (Residual Limb Image)
- <https://cdn.sparkfun.com//assets/parts/1/1/4/5/7/13788-01.jpg> (Genuino Image)
- <https://www.tekscan.com/sites/all/themes/tekscan/images/logo.svg> (Tekscan Logo)
- <http://www.pressureguardian.com/images/logo.gif> (Pressure Guardian Logo)
- <https://www.tekscan.com/sites/default/files/images/group/banner/embedded-sensing-force-sensors-banner.jpg> (FlexiForce Image)
- http://newton.physics.uiowa.edu/~sbaalrud/images/sandia_logo.jpg (Sandia National Labs Logo)
- http://www.sandia.gov/research/robotics/_assets/images/thumbnails/pressure_measurement.png (Sandia's Sensor)
- <http://mbientlab.com/blog/wp-content/uploads/2014/01/bluetooth-4.0.jpg> (Bluetooth 4.0 Logo)
- <http://www.barberprosthetics.com/~barber1/images/logo.png> (Barber Prosthetics Logo)
- <http://static1.squarespace.com/static/5580f341e4b0f9f986f9eae8/t/55f65d99e4b02b9a7bddb89b/1457559924661/?format=1500w> (BioInteractive Technologies Logo)

Questions?